



2025 EDITION

DRILL BITS & CUTTING TOOLS

MADE IN THE USA



BALL
BEARING
.....





DRILLING TECHNIQUES

The more you practice correct drilling techniques, the more holes you'll get from your bits

1. Start by placing the drill bit into your chuck. Tighten all three holes on the chuck. Each hole is designed to tighten only the jaws it lays between. NOTE: By tightening all three holes, the drill bit will be less likely to slip in the chuck.

2. Use cutting fluid when drilling or tapping ferrous or non-ferrous metals to keep your drill bit or tap cool and lubricated. This will make your cuts more precise and increase the longevity of your cutting tools.



3. Press drill bit firmly against the surface you are going to drill. DO NOT start the drill before placing it on the material. This can cause the drill bit to snag or bite incorrectly causing your bit to dull quicker and your hole to be off-line.



4. The amount of pressure required to drill a hole in the material directly relates to the hardness of the material being cut. Most materials, i.e.: Aluminum, Plastics, Steels, Stainless Steels, will produce a continuous strand of material exiting the hole. Materials such as wood or cast iron will produce small broken pieces of material as it exits the hole.

5. The size of the drill bit and the material being cut determine how fast (RPM's) you should run your drill. If using a STATIONARY drill with adjustable RPM's and feed rates, refer to a speed and feed chart (commonly found on the web) to determine proper parameters to run your drill and bits. If using a HAND HELD drill, the user must rely on "feel" as the rule of thumb. The more practice you have drilling with the proper techniques, the more you will get out of your drill bits. NOTE: Keep an eye on the chip coming out of the hole as you drill by HAND. Refer to #3 to produce the ideal chip from your drill bit.



6. Drill bits last longer and work better when they are kept sharp and used properly.



Drill bits are **NOT** designed to enlarge existing holes.

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WARRANTY

R.W. Thompson, Inc. warrants to distributors and industrial and commercial users of its products that each new product supplied shall be free from defects in material and workmanship. Our sole obligation under this warranty is limited to furnishing, at its option without additional charge, a replacement for, repairing or issuing credit for any product which within 6 months from the date of sale, be returned freight pre-paid to R.W. Thompson, Inc. and which upon inspection by us is determined to be defective in materials or workmanship. This warranty does not apply to any products which have been altered, misused, subject to an accident or used beyond their normal useful life. Failure to make any claims within such time shall constitute a waiver by buyer of all claims with respect to such shipment. Our sole liability on any claim of any kind, whether in contract, or otherwise, for any loss or damage connected with, or resulting from the manufacture, sale, delivery or use of the products sold hereunder shall in no case exceed the cost of replacement or repair as provided herein. We make no warranty that the goods do not or will not infringe the patent and/or trademark of any third party and there is no express or implied warranty of merchantability or of fitness for any particular purpose and disclaims any liability for incidental or consequential damages.

There are no other warranties, beyond description of the goods described herein express or implied, made by R.W. Thompson, Inc. except the warranty against defects in material and workmanship set forth abovecutting tools.



Any cutting tool may break or shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment at all times in the vicinity of use.

Grinding may produce dust and fumes that may damage the lungs. Read MSDS for more information.



WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov



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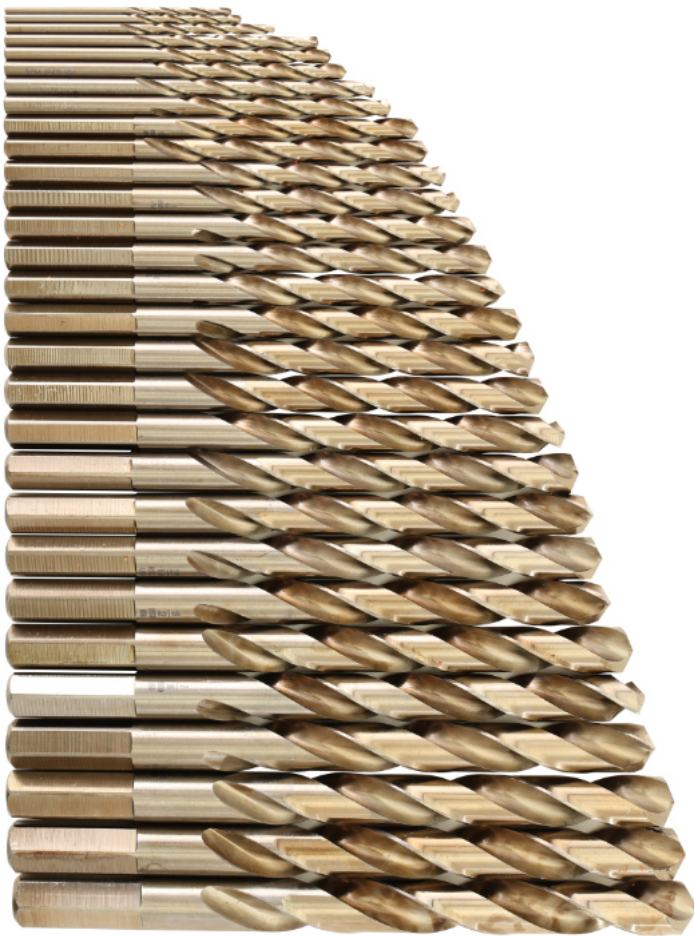
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NEW PRODUCTS

JOBBER LENGTH M35 COBALT 29 PC Set #29KK35

KnKut USA Made Cobalt drill bits are designed to drill tough, high-tensile materials and work-hardening materials like high strength alloy steels, stainless steel, titanium, manganese steel, armor plate, and inconel. It features a 135° split point that starts on contact and will not walk and hex shanks on sizes 3/16" and above to prevent drill from slipping in your chuck. KnKut Cobalt drill bits resist heat allowing our drill bit to stay sharper and last longer.



SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK35-1/16	1/16	0.0625	7/8	1-7/8
KK35-5/64	5/64	0.0781	1	2
KK35-3/32	3/32	0.0938	1-1/4	2-1/4
KK35-7/64	7/64	0.1094	1-1/2	2-5/8
KK35-1/8	1/8	0.1250	1-5/8	2-3/4
KK35-9/64	9/64	0.1406	1-3/4	3
KK35-5/32	5/32	0.1562	2	3-1/8
KK35-11/64	11/64	0.1719	2-1/8	3-1/4
KK35-3/16	3/16	0.1875	2-5/16	3-1/2
KK35-13/64	13/64	0.2031	2-7/16	3-5/8
KK35-7/32	7/32	0.2130	2-1/2	3-3/4
KK35-15/64	15/64	0.2344	2-5/8	3-7/8
KK35-1/4	1/4	0.2500	2-3/4	4
KK35-17/64	17/64	0.2656	2-7/8	4-1/8
KK35-9/32	9/32	0.2812	2-15/16	4-1/4
KK35-19/64	19/64	0.2969	3-1/16	4-3/8
KK35-5/16	5/16	0.3125	3-3/16	4-1/2
KK35-21/64	21/64	0.3281	3-5/16	4-5/8
KK35-11/32	11/32	0.3438	3-7/16	4-3/4
KK35-23/64	23/64	0.3594	3-1/2	4-7/8
KK35-3/8	3/8	0.3750	3-5/8	5
KK35-25/64	25/64	0.3906	3-3/4	5-1/8
KK35-13/32	13/32	0.4062	3-7/8	5-1/4
KK35-27/64	27/64	0.4190	3-15/16	5-3/8
KK35-7/16	7/16	0.4375	4-1/16	5-1/2
KK35-29/64	29/64	0.4531	4-3/16	5-5/8
KK35-15/32	15/32	0.4688	4-5/16	5-3/4
KK35-31/64	31/64	0.4844	4-3/8	5-7/8
KK35-1/2	1/2	0.5000	4-1/2	6
13KK35	13pc M35 Cobalt Set - Size Ranges 1/16 thru 1/4 by 64ths			
15KK35	15pc M35 Cobalt Set - Size Ranges 1/16 thru 1/2 by 32nds			
21KK35	21pc M35 Cobalt Set - Size Ranges 1/16 thru 3/8 by 64ths			
29KK35	29pc M35 Cobalt Set - Size Ranges 1/16 thru 1/2 by 64ths			

NEW PRODUCTS

MOBILE TRUCK DISPLAY

Use the KnKut Mobile Truck Display to improve impulse sales at the Point of Purchase. This display case provides secure storage for your drill bits from 1/16" to 1/2" by 64ths. Shelf or Wall Mountable. Display Made In USA.



SKU #KK110MTD COMBO-STEP POINT/STANDARD JOBBER (110PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK10-1/16	3	KK5-1/16	3
KK10-5/64	3	KK5-5/64	3
KK10-3/32	3	KK5-3/32	3
KK10-7/64	3	KK5-7/64	3
KK10-1/8	3	KK5-1/8	3
KK10-9/64	3	KK5-9/64	3
KK10-5/32	3	KK5-5/32	3
KK10-11/64	3	KK5-11/64	3
KK10-3/16	3	KK5-3/16	3
KK10-13/64	3	KK5-13/64	3
KK10-7/32	3	KK5-7/32	3
KK10-15/64	3	KK5-15/64	3
KK10-1/4	3	KK5-1/4	3
KK10-17/64	1	KK5-17/64	1
KK10-9/32	1	KK5-9/32	1
KK10-19/64	1	KK5-19/64	1
KK10-5/16	1	KK5-5/16	1
KK10-21/64	1	KK5-21/64	1
KK10-11/32	1	KK5-11/32	1
KK10-23/64	1	KK5-23/64	1
KK10-3/8	1	KK5-3/8	1
KK10-25/64	1	KK5-25/64	1
KK10-13/32	1	KK5-13/32	1
KK10-27/64	1	KK5-27/64	1
KK10-7/16	1	KK5-7/16	1
KK10-29/64	1	KK5-29/64	1
KK10-15/32	1	KK5-15/32	1
KK10-31/64	1	KK5-31/64	1
KK10-1/2	1	KK5-1/2	1

SKU #KK5-71MTD STANDARD JOBBER (71PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK5-1/16	3	KK5-19/64	2
KK5-5/64	3	KK5-5/16	2
KK5-3/32	3	KK5-21/64	2
KK5-7/64	3	KK5-11/32	2
KK5-1/8	3	KK5-23/64	2
KK5-9/64	3	KK5-3/8	2
KK5-5/32	3	KK5-25/64	2
KK5-11/64	3	KK5-13/32	2
KK5-3/16	3	KK5-27/64	2
KK5-13/64	3	KK5-7/16	2
KK5-7/32	3	KK5-29/64	2
KK5-15/64	3	KK5-15/32	2
KK5-1/4	3	KK5-31/64	2
KK5-17/64	2	KK5-1/2	2
KK5-9/32	2		

SKU #KK10-71MTD MECH LGTH STEP POINT (71PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK10-1/16	3	KK10-19/64	2
KK10-5/64	3	KK10-5/16	2
KK10-3/32	3	KK10-21/64	2
KK10-7/64	3	KK10-11/32	2
KK10-1/8	3	KK10-23/64	2
KK10-9/64	3	KK10-3/8	2
KK10-5/32	3	KK10-25/64	2
KK10-11/64	3	KK10-13/32	2
KK10-3/16	3	KK10-27/64	2
KK10-13/64	3	KK10-7/16	2
KK10-7/32	3	KK10-29/64	2
KK10-15/64	3	KK10-15/32	2
KK10-1/4	3	KK10-31/64	2
KK10-17/64	2	KK10-1/2	2
KK10-9/32	2		

NEW PRODUCTS

ALUMACUT CARBIDE BURR – 1/4" SHANK #8KK14BS-ALM

This KnKut 8 Piece Aluminum Cut Burr Set with 1/4 Inch Shanks feature Single Cut Carbide Burrs. 8pc set come in a solid wood oak case and includes sizes: SA-1, SA-3, SC-1, SC-3, SD-1, SD-3, SF-1, SF-3 MADE IN USA



SKU	Head Diameter (in.)	Decimal Equivalent (in.)	Cutting Head Length (in.)	Burr Head Shape	Burr Cut	Shank Diameter
KK14-SA-1-AL	1/4	0.2500	5/8	CYLINDRICAL NO END CUT	ALUMACUT	1/4
KK14-SA-3-AL	3/8	0.3750	3/4	CYLINDRICAL NO END CUT	ALUMACUT	1/4
KK14-SC-1-AL	1/4	0.2500	5/8	RADIUS CYLINDRICAL	ALUMACUT	1/4
KK14-SC-3-AL	3/8	0.3750	3/4	RADIUS CYLINDRICAL	ALUMACUT	1/4
KK14-SD-1-AL	1/4	0.2500	7/32	BALL NOSE	ALUMACUT	1/4
KK14-SD-3-AL	3/8	0.3750	5/16	BALL NOSE	ALUMACUT	1/4
KK14-SF-1-AL	1/4	0.2500	5/8	RADIUS TREE SHAPE	ALUMACUT	1/4
KK14-SF-3-AL	3/8	0.3750	3/4	RADIUS TREE SHAPE	ALUMACUT	1/4

8KK14BS-ALM

8pc Alumacut Carbide Burr Set - Size Ranges .0625 Thru .1250 (1/4" Shanks)



KNKUT PROFESSIONAL GRADE CUTTING FLUID IN A SOLID WAX #KNKUTWAX

USA Made KnKut Professional grade cutting fluid in a solid wax. Ideal for vertical saws, grinders, or polishing operations. Significantly improves surface finish and prolongs tool life. Intended to be used as a substitute for cutting fluids and oils when applications require a mess free lubricant. For best results, thoroughly coat the cutting tool, grinding surface, or the metal being machined. This solid lubricant will extend tool life, reduce heat build-up, and is safe to use on Ferrous and Non-Ferrous metals. Because of its unique characteristics, this product adheres to vertical surfaces, saw blades, rotating or stationary cutting tools. When not in use, replace the cap and store in a cool place.

KNKUT GEN2 ULTRA PREMIUM SYNTHETIC CUTTING FLUID #KNKUTLUBE-GEN2

KnKut GEN2 Ultra Premium Synthetic Cutting Fluid greatly extends cutting tool life, improves surface finish, dissipates heat rapidly and provides closer tolerances. Apply KnKut Cutting Fluid between the cutting tool and workpiece as needed to obtain maximum speed and feed. Use for all cutting operations on any metal where close tolerance, precise fit and superior finish is desired. Reapply as needed. KnKut Cutting Fluid will extend tool life and will run cooler extending the life of your tool. After using, simply wipe metal surfaces for full corrosion protection.



DOUBLE END DRILL BITS #KK2



KnKut Double End Sheeter Drill Bits are excellent for thin gauge metals such as sheet metal. Made of himolybdenum tool steel and surface treated for maximum lubricity, our sheeter drills feature a 135-degree split point that will not walk.

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Lenth (in.)	Overall Lenth (in.)
KK2-3/32	3/32	0.0937	9/16	1.75
KK2-7/64	7/64	0.1093	5/8	1.94
KK2-1/8	1/8	0.1250	5/8	1.94
KK2-1/8-12PK	KnKut 12pc Pack of 1/8-inch Double End Drills			
KK2-9/64	9/64	0.1406	5/8	2
KK2-5/32	5/32	0.1562	5/8	2.13
KK2-3/16	3/16	0.1875	5/8	2.31
KK2-7/32	7/32	0.2187	3/4	2.56
KK2-1/4	1/4	0.2500	13/16	2.63
KK2-#30	#30	0.1285	5/8	2
KK2-#20	#20	0.1610	5/8	2.13
KK2-#11	#11	0.1910	5/8	2.31
KK2-#10	#10	0.1935	5/8	2.63

SPOT WELD DRILL BITS #KK3



KnKut Spot Weld Drills are designed to effectively cut auto panel spot welds. Made of Cobalt Steel, the high red hardness permits speeds 30% greater than high speed steel spot weld drills. Cobalt Steel is substantially more abrasion resistant, resulting in a very long lasting cutting edge. KnKut Spot Weld Drills have a spur point, designed to cut through the weld on one panel while leaving only a slight penetration into the second panel. The modified point is chip resistant.

SKU	Diameter (mm)	Approx. Spotweld Size (in.)	Flute Lenth (in.)	Overall Lenth (in.)
KK3-6.5SW	6.5	1/4	1/2	1.75
KK3-8.0SW	8	5/16	1/2	1.75
KK3-10.0SW	10	3/8	1/2	1.75
KK3-6.5TSW	6.5	1/4	1/2	3.62
KK3-8.0TSW	8	5/16	1/2	3.62
KK3-10.0TSW	10	3/8	1/2	3.62

SPOT WELD DRILL BITS FOR BORON STEEL #KK3BR



KnKut Spot Weld Drills with Special Coating For Cutting Boron Steel are designed to effectively cut auto panel spot welds. Made of Cobalt Steel, the high red hardness permits speeds 30% greater than high speed steel spot weld drills. Cobalt Steel is substantially more abrasion resistant, resulting in a very long lasting cutting edge. KnKut Spot Weld Drills have a spur point, designed to cut through the weld on one panel while leaving only a slight penetration into the second panel. The modified point is chip resistant.

SKU	Diameter (mm)	Approx. Spotweld Size (in.)	Flute Lenth (in.)	Overall Lenth (in.)
KK3-6.5SW	6.5	1/4	1/2	1.75
KK3-8.0SW	8	5/16	1/2	1.75



STEP DRILL BITS #KK4

KnKut Step Drills are made from special moly alloy steel and gold surface treated for maximum lubricity. Dual flute construction drills clean accurate holes in thin materials. Use for all thin metals, rigid plastics such as Plexiglas and wood or composite materials with a thickness equal to or less than the step thickness. When drilling steel with 1/8" or greater thickness, a starter hole of the smallest step diameter will speed the drilling process.

SKU	Diameter	# of Hole Sizes	Size Range	Shank Size	Step Increments	Step Thickness
KK4-1/8-1/2	1/8 - 1/2	13	1/8 - 1/2	1/4	1/32	1/8
KK4-3/16-A	3/16 - A	6	3/16 - 1/2	1/4	1/16	3/8
KK4-3/16-B	3/16 - B	12	3/16 - 7/8	3/8	1/16	1/8
KK4-1/4-3/4	1/4 - 3/4	9	1/4 - 3/4	3/8	1/16	5/32
KK4-1/4-1	1/4 - 1	8	1/4 - 1	3/8	1/16	5/32
KK4-13/16	13/16	10	13/16 - 1 3/8	1/2	1/32	5/32
KK4-1/4-O	1/4 - O	10	1/4 - 1 3/8	3/8	1/8	*see note

*KK4-1/4-O Extra Length steps at 7/8, 1-1/8 & 1-3/8 for conduit knock-outs.

STEP REAMER DRILL BITS

SKU	Diameter	# of Hole Sizes	Size Range	Shank Size	Step Increments	Step Thickness
KK4SR-5/16-9/16	5/16 - 9/16	5	5/16 - 9/16	3/8	1/16	1/2
KK4SR-9/16-13/16	9/16 - 13/16	5	9/16 - 13/16	3/8	1/16	1/2
KK4SR-13/16-1 1/16	13/16 - 1 1/16	5	13/16 - 1 1/16	3/8	1/16	1/2
3KK4SR	3 PC Set with the above bits in a protective black case					



SQUARE STYLE EXTRACTORS #KKSQX

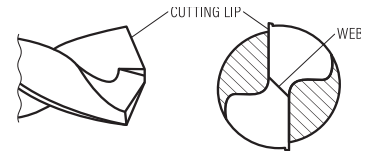
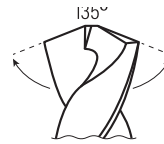
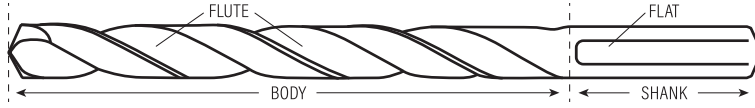
KnKut Square Style Screw Extractors have the ability to remove broken bolts and screws with little deformation of the broken part. Square Style Extractors will not chew up or expand the object being removed. Left hand drill bits are recommended to drill a hole in the broken part. Insert extractor and turn counterclockwise.

SKU	Screw Extractor #	Diameter Range of Screw to Remove (in.)	Left Hand Drill Bit Size (in.)	Diameter of Shank - Point Diameter (in.)
KKSQX-E1	E-1	3/16 - 9/32	1/8	3/16 - 1/8
KKSQX-E2	E-2	9/32 - 11/32	3/16	1/4 - 11/64
KKSQX-E3	E-3	11/32 - 1/2	1/4	5/16 - 7/32
KKSQX-E4	E-4	1/2 - 3/4	5/16	3/8 - 9/32
KKSQX-E5	E-5	5/8 - 7/8	3/8	7/16 - 21/64



JOBBER LENGTH DRILL BITS #KK5

Premium grade KnKut Drills are manufactured from a high grade Molybdenum high speed steel, that has high vanadium content. KnKut Performance Drills are salt nitride treated, actually penetrating the tool surface giving KnKut Drills the hardness to drill tough materials such as stainless steel and titanium alloy.



- 135 Degree Split Point = 4 Cutting Edges
- 3 Flats on Shanks 3/16" and up to prevent slipping in keyless chucks
- Faster penetration because of the tapered web
- Drills through tough alloys like 300 & 400 grade stainless steels
- No center punch or pilot hole required
- Precision ground lips and cutting edges
- 3x Heat Treated for added strength & lubricity
- Made of a premium Molybdenum HSS
- Rounder, more accurate holes

FRACTIONAL JOBBER LENGTH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-1/16	1/16	0.0625	7/8	1 7/8
KK5-1/16-12PK				
KK5-5/64	5/64	0.0781	1	2
KK5-5/64-12PK				
KK5-3/32	3/32	0.0938	1 1/4	2 1/4
KK5-3/32-12PK				
KK5-7/64	7/64	0.1094	1 1/2	2 5/8
KK5-7/64-12PK				
KK5-1/8	1/8	0.1250	1 5/8	2 3/4
KK5-1/8-12PK				
KK5-9/64	9/64	0.1406	1 3/4	3
KK5-9/64-12PK				
KK5-5/32	5/32	0.1562	2	3 1/8
KK5-5/32-12PK				
KK5-11/64	11/64	0.1719	2 1/8	3 1/4
KK5-11/64-12PK				
KK5-3/16	3/16	0.1875	2 5/16	3 1/2
KK5-3/16-12PK				
KK5-13/64	13/64	0.2031	2 7/16	3 5/8
KK5-13/64-12PK				
KK5-7/32	7/32	0.2130	2 1/2	3 3/4
KK5-7/32-12PK				
KK5-15/64	15/64	0.2344	2 5/8	3 7/8
KK5-15/64-12PK				
KK5-1/4	1/4	0.2500	2 3/4	4
KK5-1/4-12PK				
KK5-17/64	17/64	0.2656	2 7/8	4 1/8
KK5-17/64-12PK				
KK5-9/32	9/32	0.2812	2 15/16	4 1/4
KK5-9/32-12PK				

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-19/64	19/64	0.2969	3 1/16	4 3/8
KK5-19/64-6PK				
KK5-5/16	5/16	0.3125	3 3/16	4 1/2
KK5-5/16-6PK				
KK5-21/64	21/64	0.3281	3 5/16	4 5/8
KK5-21/64-6PK				
KK5-11/32	11/32	0.3438	3 7/16	4 3/4
KK5-11/32-6PK				
KK5-23/64	23/64	0.3594	3 1/2	4 7/8
KK5-23/64-6PK				
KK5-3/8	3/8	0.3750	3 1/2	4 7/8
KK5-3/8-6PK				
KK5-25/64	25/64	0.3906	3 3/4	5 1/8
KK5-25/64-6PK				
KK5-13/32	13/32	0.4062	3 7/8	5 1/4
KK5-13/32-6PK				
KK5-27/64	27/64	0.4190	3 15/16	5 3/8
KK5-27/64-6PK				
KK5-7/16	7/16	0.4375	4 1/16	5 1/2
KK5-7/16-6PK				
KK5-29/64	29/64	0.4531	4 3/16	5 5/8
KK5-29/64-6PK				
KK5-15/32	15/32	0.4688	4 5/16	5 3/4
KK5-15/32-6PK				
KK5-31/64	31/64	0.4844	4 3/8	5 7/8
KK5-31/64-6PK				
KK5-1/2	1/2	0.5000	4 1/2	6
KK5-1/2-6PK				

LETTER SIZE JOBBER LENGTH #KK5



SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-A	A	0.2340	2 5/8	3 7/8
KK5-B	B	0.2380	2 3/4	4
KK5-C	C	0.2420	2 3/4	4
KK5-D	D	0.2460	2 3/4	4
KK5-E	E	0.2500	2 3/4	4
KK5-F	F	0.2570	2 7/8	4 1/8
KK5-G	G	0.2610	2 7/8	4 1/8
KK5-H	H	0.2660	2 7/8	4 1/8
KK5-I	I	0.2720	2 7/8	4 1/8
KK5-J	J	0.2770	2 7/8	4 1/8
KK5-K	K	0.2810	2 15/16	4 1/4
KK5-L	L	0.2900	2 15/16	4 1/4
KK5-M	M	0.2950	3 1/16	4 3/8

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-N	N	0.3020	3 1/16	4 3/8
KK5-O	O	0.3160	3 3/16	4 1/2
KK5-P	P	0.3230	3 5/16	4 5/8
KK5-Q	Q	0.3320	3 7/16	4 3/4
KK5-R	R	0.3390	3 7/16	4 3/4
KK5-S	S	0.3480	3 1/2	4 7/8
KK5-T	T	0.3580	3 1/2	4 7/8
KK5-U	U	0.3680	3 5/8	5
KK5-V	V	0.3770	3 5/8	5
KK5-W	W	0.3860	3 3/4	5 1/8
KK5-X	X	0.3970	3 3/4	5 1/8
KK5-Y	Y	0.4040	3 7/8	5 1/4
KK5-Z	Z	0.4135	3 7/8	5 1/4

NUMBER SIZE 80-21 JOBBER LENGTH #KK5



SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-80	80	0.0135	1/8	0.7500
KK5-79	79	0.0145	1/8	0.7500
KK5-78	78	0.0160	3/16	0.8750
KK5-77	77	0.0180	3/16	0.8750
KK5-76	76	0.0200	3/16	0.8750
KK5-75	75	0.0210	1/4	1.0000
KK5-74	74	0.0225	1/4	1.0000
KK5-73	73	0.0240	5/16	1.1250
KK5-72	72	0.0250	5/16	1.1250
KK5-71	71	0.0260	3/8	1.2500
KK5-70	70	0.0280	3/8	1.2500
KK5-69	69	0.0292	1/2	1.3750
KK5-68	68	0.0310	1/2	1.3750
KK5-67	67	0.0320	1/2	1.3750
KK5-66	66	0.0330	1/2	1.3750
KK5-65	65	0.0350	5/8	1.5000
KK5-64	64	0.0360	5/8	1.5000
KK5-63	63	0.0370	5/8	1.5000
KK5-62	62	0.0380	5/8	1.5000
KK5-61	61	0.0390	11/16	1.3750
KK5-60	60	0.0400	11/16	1.6250
KK5-59	59	0.0410	11/16	1.6250
KK5-58	58	0.0420	3/4	1.6250
KK5-57	57	0.0430	3/4	1.7500
KK5-56	56	0.0465	3/4	1.7500
KK5-55	55	0.0520	7/8	1.8750
KK5-54	54	0.0550	7/8	1.8750
KK5-53	53	0.0595	7/8	1.8750
KK5-52	52	0.0635	7/8	1.8750
KK5-51	51	0.0670	1	2.0000

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-50	50	0.0700	1	2.0000
KK5-49	49	0.0730	1	2.0000
KK5-48	48	0.0760	1	2.0000
KK5-47	47	0.0785	1	2.0000
KK5-46	46	0.0810	1	2.1250
KK5-45	45	0.0820	1 1/8	2.1250
KK5-44	44	0.0860	1 1/8	2.1250
KK5-43	43	0.0890	1 1/4	2.2500
KK5-42	42	0.0935	1 1/4	2.2500
KK5-41	41	0.0960	1 3/8	2.3750
KK5-40	50	0.0980	1 3/8	2.3750
KK5-39	39	0.0995	1 3/8	2.3750
KK5-38	38	0.1015	1 7/16	2.5000
KK5-37	37	0.1040	1 7/16	2.5000
KK5-36	36	0.1065	1 7/16	2.5000
KK5-35	35	0.1100	1 1/2	2.6250
KK5-34	34	0.1110	1 1/2	2.6250
KK5-33	33	0.1130	1 1/2	2.6250
KK5-32	32	0.1160	1 5/8	2.7500
KK5-31	31	0.1200	1 5/8	2.7500
KK5-30	30	0.1285	1 3/4	2.7500
KK5-29	29	0.1360	1 3/4	2.8750
KK5-28	28	0.1405	1 3/4	2.8750
KK5-27	27	0.1440	1 7/8	3.0000
KK5-26	26	0.1470	1 7/8	3.0000
KK5-25	25	0.1495	1 7/8	3.0000
KK5-24	24	0.1520	2	3.1250
KK5-23	23	0.1540	2	3.1250
KK5-22	22	0.1570	2	3.1250
KK5-21	21	0.1590	2 1/8	3.2500

NUMBER SIZE 20-1 JOBBER LENGTH #KK5



SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-20	20	0.1610	2 1/8	3.2500
KK5-19	19	0.1660	2 1/8	3.2500
KK5-18	18	0.1695	2 1/8	3.2500
KK5-17	17	0.1730	2 3/16	3.3750
KK5-16	16	0.1770	2 3/16	3.3750
KK5-15	15	0.1800	2 3/16	3.3750
KK5-14	14	0.1820	2 3/16	3.3750
KK5-13	13	0.1850	2 5/16	3.5000
KK5-12	12	0.1890	2 5/16	3.5000
KK5-11	11	0.1910	2 5/16	3.5000

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5-10	10	0.1935	2 7/16	3.6250
KK5-9	9	0.1960	2 7/16	3.6250
KK5-8	8	0.1990	2 7/16	3.6250
KK5-7	7	0.2010	2 7/16	3.6250
KK5-6	6	0.2040	2 7/16	3.7500
KK5-5	5	0.2055	2 1/2	3.7500
KK5-4	4	0.2090	2 1/2	3.7500
KK5-3	3	0.2130	2 1/2	3.7500
KK5-2	2	0.2210	2 5/8	3.8750
KK5-1	1	0.2280	2 5/8	3.8750

METRIC SIZE 0.70-5.60 JOBBER LENGTH #KK5M



SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5M-0.70	0.70	0.0276	3/8	1 1/4
KK5M-0.80	0.80	0.0315	1/2	1 3/8
KK5M-0.85	0.85	0.0334	5/8	1 1/2
KK5M-0.90	0.90	0.0354	5/8	1 1/2
KK5M-0.95	0.95	0.0373	5/8	1 1/2
KK5M-0.98	0.98	0.0384	5/8	1 1/2
KK5M-1.00	1.00	0.0394	11/16	1 5/8
KK5M-1.05	1.05	0.0414	11/16	1 5/8
KK5M-1.10	1.10	0.0433	3/4	1 3/4
KK5M-1.15	1.15	0.0452	3/4	1 3/4
KK5M-1.18	1.18	0.0459	3/4	1 3/4
KK5M-1.20	1.20	0.0472	7/8	1 7/8
KK5M-1.25	1.25	0.0492	7/8	1 7/8
KK5M-1.30	1.30	0.0512	7/8	1 7/8
KK5M-1.35	1.35	0.0531	7/8	1 7/8
KK5M-1.40	1.40	0.0551	7/8	1 7/8
KK5M-1.45	1.45	0.0571	7/8	1 7/8
KK5M-1.50	1.50	0.0591	7/8	1 7/8
KK5M-1.55	1.55	0.0612	7/8	1 7/8
KK5M-1.60	1.60	0.0630	7/8	1 7/8
KK5M-1.65	1.65	0.0648	1	2
KK5M-1.70	1.70	0.0669	1	2
KK5M-1.75	1.75	0.0681	1	2
KK5M-1.80	1.80	0.0709	1	2
KK5M-1.90	1.90	0.0748	1	2
KK5M-1.95	1.95	0.0756	1	2
KK5M-2.00	2.00	0.0787	1	2
KK5M-2.05	2.05	0.0795	1 1/8	2 1/8
KK5M-2.10	2.10	0.0827	1 1/8	2 1/8
KK5M-2.20	2.20	0.0866	1 1/4	2 1/4
KK5M-2.30	2.30	0.0906	1 1/4	2 1/4
KK5M-2.40	2.40	0.0945	1 3/8	2 3/8

SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5M-2.50	2.50	0.0984	1 3/8	2 3/8
KK5M-2.60	2.60	0.1024	1 7/16	2 1/2
KK5M-2.70	2.70	0.1063	1 7/16	2 1/2
KK5M-2.80	2.80	0.1102	1 1/2	2 5/8
KK5M-2.90	2.90	0.1142	1 5/8	2 3/4
KK5M-3.00	3.00	0.1181	1 5/8	2 3/4
KK5M-3.10	3.10	0.1220	1 5/8	2 3/4
KK5M-3.20	3.20	0.1260	1 5/8	2 3/4
KK5M-3.30	3.30	0.1299	1 3/4	2 7/8
KK5M-3.40	3.40	0.1339	1 3/4	2 7/8
KK5M-3.50	3.50	0.1378	1 3/4	2 7/8
KK5M-3.60	3.60	0.1417	1 7/8	3
KK5M-3.70	3.70	0.1457	1 7/8	3
KK5M-3.80	3.80	0.1496	1 7/8	3
KK5M-3.90	3.90	0.1535	2	3 1/8
KK5M-4.00	4.00	0.1575	2 1/8	3 1/4
KK5M-4.10	4.10	0.1614	2 1/8	3 1/4
KK5M-4.20	4.20	0.1654	2 1/8	3 1/4
KK5M-4.30	4.30	0.1693	2 1/8	3 1/4
KK5M-4.40	4.40	0.1732	2 3/16	3 3/8
KK5M-4.50	4.50	0.1772	2 3/16	3 3/8
KK5M-4.60	4.60	0.1811	2 3/16	3 3/8
KK5M-4.70	4.70	0.1850	2 5/16	3 1/2
KK5M-4.80	4.80	0.1890	2 5/16	3 1/2
KK5M-4.90	4.90	0.1929	2 7/16	3 5/8
KK5M-5.00	5.00	0.1989	2 7/16	3 5/8
KK5M-5.10	5.10	0.2008	2 7/16	3 5/8
KK5M-5.20	5.20	0.2407	2 1/2	3 3/4
KK5M-5.30	5.30	0.2087	2 1/2	3 3/4
KK5M-5.40	5.40	0.2126	2 1/2	3 3/4
KK5M-5.50	5.50	0.2165	2 1/2	3 3/4
KK5M-5.60	5.60	0.2205	2 5/8	3 7/8

METRIC SIZE 5.70-13.00 JOBBER LENGTH #KK5M

SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5M-5.70	5.70	0.2244	2 5/8	3 7/8
KK5M-5.80	5.80	0.2283	2 5/8	3 7/8
KK5M-5.90	5.90	0.2323	2 5/8	3 7/8
KK5M-6.00	6.00	0.2362	2 3/4	4
KK5M-6.10	6.10	0.2402	2 3/4	4
KK5M-6.20	6.20	0.2441	2 3/4	4
KK5M-6.30	6.30	0.2480	2 3/4	4
KK5M-6.40	6.40	0.2520	2 7/8	4 1/8
KK5M-6.50	6.50	0.2559	2 7/8	4 1/8
KK5M-6.60	6.60	0.2598	2 7/8	4 1/8
KK5M-6.70	6.70	0.2638	2 7/8	4 1/8
KK5M-6.80	6.80	0.2677	2 7/8	4 1/8
KK5M-6.90	6.90	0.2717	2 7/8	4 1/8
KK5M-7.00	7.00	0.2765	2 7/8	4 1/8
KK5M-7.10	7.10	0.2795	2 15/16	4 1/4
KK5M-7.20	7.20	0.2835	2 15/16	4 1/4
KK5M-7.30	7.30	0.2874	2 15/16	4 1/4
KK5M-7.40	7.40	0.2913	3 1/16	4 3/8
KK5M-7.50	7.50	0.2953	3 1/16	4 3/8
KK5M-7.60	7.60	0.2992	3 1/16	4 3/8
KK5M-7.70	7.70	0.3031	3 3/16	4 1/2
KK5M-7.80	7.80	0.3071	3 3/16	4 1/2
KK5M-7.90	7.90	0.3110	3 3/16	4 1/2
KK5M-8.00	8.00	0.3150	3 3/16	4 1/2
KK5M-8.10	8.10	0.3189	3 5/16	4 5/8
KK5M-8.20	8.20	0.3228	3 5/16	4 5/8
KK5M-8.30	8.30	0.3268	3 5/16	4 5/8
KK5M-8.40	8.40	0.3307	3 7/16	4 3/4
KK5M-8.50	8.50	0.3346	3 7/16	4 3/4
KK5M-8.60	8.60	0.3386	3 7/16	4 3/4
KK5M-8.70	8.70	0.3425	3 7/16	4 3/4
KK5M-8.80	8.80	0.3465	3 1/2	4 7/8
KK5M-8.90	8.90	0.3504	3 1/2	4 7/8
KK5M-9.00	9.00	0.3543	3 1/2	4 7/8
KK5M-9.10	9.10	0.3583	3 1/2	4 7/8
KK5M-9.20	9.20	0.3622	3 5/8	5
KK5M-9.30	9.30	0.3661	3 5/8	5

SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5M-9.40	9.40	0.3701	3 5/8	5
KK5M-9.50	9.50	0.3740	3 5/8	5
KK5M-9.60	9.60	0.3780	3 3/4	5 1/8
KK5M-9.70	9.70	0.3819	3 3/4	5 1/8
KK5M-9.80	9.80	0.3858	3 3/4	5 1/8
KK5M-9.90	9.90	0.3898	3 3/4	5 1/8
KK5M-10.00	10.00	0.3937	3 3/4	5 1/8
KK5M-10.10	10.10	0.3976	3 3/4	5 1/8
KK5M-10.20	10.20	0.4016	3 7/8	5 15/64
KK5M-10.30	10.30	0.4055	3 7/8	5 15/64
KK5M-10.40	10.40	0.4100	3 7/8	5 15/64
KK5M-10.50	10.50	0.4134	3 7/8	5 15/64
KK5M-10.60	10.60	0.4173	3 15/16	5 3/8
KK5M-10.70	10.70	0.4212	3 15/16	5 3/8
KK5M-10.80	10.80	0.4252	4 1/16	5 1/2
KK5M-10.90	10.90	0.4292	4 1/16	5 1/2
KK5M-11.00	11.00	0.4331	4 1/16	5 1/2
KK5M-11.10	11.10	0.4370	4 1/16	5 1/2
KK5M-11.20	11.20	0.4409	4 7/32	5 5/8
KK5M-11.30	11.30	0.4449	4 7/32	5 5/8
KK5M-11.40	11.40	0.4488	4 7/32	5 5/8
KK5M-11.50	11.50	0.4528	4 7/32	5 5/8
KK5M-11.60	11.60	0.4567	4 7/32	5 5/8
KK5M-11.70	11.70	0.4600	4 11/32	5 3/4
KK5M-11.80	11.80	0.4646	4 11/32	5 3/4
KK5M-11.90	11.90	0.4685	4 11/32	5 3/4
KK5M-12.00	12.00	0.4724	4 3/8	5 7/8
KK5M-12.10	12.10	0.4764	4 3/8	5 7/8
KK5M-12.20	12.20	0.4803	4 3/8	5 7/8
KK5M-12.30	12.30	0.4842	4 3/8	5 7/8
KK5M-12.40	12.40	0.4881	4 3/8	5 7/8
KK5M-12.50	12.50	0.4921	4 1/2	6
KK5M-12.60	12.60	0.4961	4 1/2	6
KK5M-12.70	12.70	0.4999	4 1/2	6
KK5M-12.80	12.80	0.5038	4 1/2	6
KK5M-12.90	12.90	0.5078	4 1/2	6
KK5M-13.00	13.00	0.5118	4 1/2	6



EXTRA LENGTH DRILL BITS #KK5XL

KnKut Fractional Extra Length Drill Bits are gold surface treated and composed of a special Hi-Molybdenum tool steel. The gold surface treatment provides maximum lubricity and the Heavy-Duty construction, 135° split point requires no center punch and will not walk. For deep hole drilling, the gyroidal torsion flute and land construction works exceptionally. KnKut Extra Length Drill Bits are recommended for work hardening grades of stainless steel and other hard metals and will drill 12 or more diameters deep without having to clear chips. Feed rates may be twice that of standard drill bits.

6-INCH OVERALL LENGTH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5XL-1/8-6	1/8	0.1250	4	6
KK5XL-29-6	#29	0.1360	4	6
KK5XL-9/64-6	9/64	0.1406	4	6
KK5XL-5/32-6	5/32	0.1562	4	6
KK5XL-11/64-6	11/64	0.1718	4	6
KK5XL-3/16-6	3/16	0.1875	4	6
KK5XL-10-6	#10	0.1935	4	6
KK5XL-13/64-6	13/64	0.2031	4	6
KK5XL-7/32-6	7/32	0.2187	4	6
KK5XL-1-6	#1	0.2280	4	6

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5XL-15/64-6	15/64	0.2343	4	6
KK5XL-1/4-6	1/4	0.2500	4	6
KK5XL-F-6	"F"	0.2570	4	6
KK5XL-9/32-6	9/32	0.2812	4	6
KK5XL-5/16-6	5/16	0.3125	4	6
KK5XL-11/32-6	11/32	0.3437	4	6
KK5XL-3/8-6	3/8	0.3750	4	6
KK5XL-13/32-6	13/32	0.4062	4	6
KK5XL-7/16-6	7/16	0.4375	4	6
KK5XL-1/2-6	1/2	0.5000	4	6

9-INCH OVERALL LENGTH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5XL-1/8-9	1/8	0.1250	6	9
KK5XL-9/64-9	9/64	0.1406	6	9
KK5XL-5/32-9	5/32	0.1562	6	9
KK5XL-11/64-9	11/64	0.1718	6	9
KK5XL-3/16-9	3/16	0.1875	6	9
KK5XL-13/64-9	13/64	0.2031	6	9
KK5XL-7/32-9	7/32	0.2187	6	9
KK5XL-15/64-9	15/64	0.2343	6	9
KK5XL-1/4-9	1/4	0.2500	6	9
KK5XL-9/32-9	9/32	0.2812	6	9
KK5XL-5/16-9	5/16	0.3125	6	9
KK5XL-11/32-9	11/32	0.3437	6	9
KK5XL-3/8-9	3/8	0.3750	6	9
KK5XL-7/16-9	7/16	0.4375	6	9
KK5XL-1/2-9	1/2	0.5000	6	9

12-INCH OVERALL LENGTH

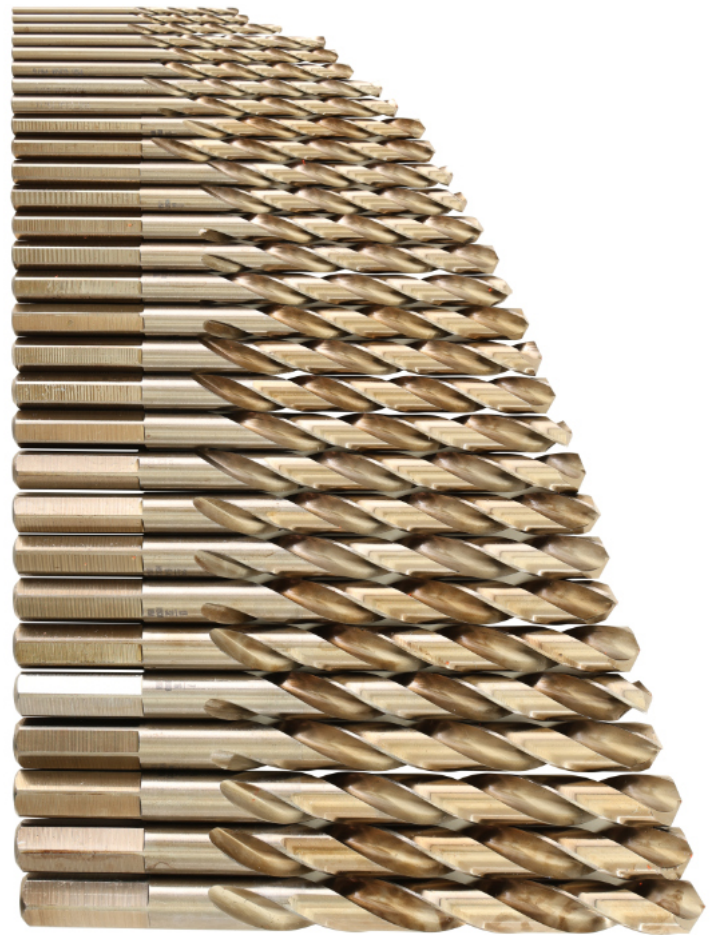
SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK5XL-1/8-12	1/8	0.1250	9	12
KK5XL-9/64-12	9/64	0.1406	9	12
KK5XL-5/32-12	5/32	0.1562	9	12
KK5XL-11/64-12	11/64	0.1718	9	12
KK5XL-3/16-12	3/16	0.1875	9	12
KK5XL-13/64-12	13/64	0.2031	9	12
KK5XL-7/32-12	7/32	0.2187	9	12
KK5XL-15/64-12	15/64	0.2343	9	12
KK5XL-1/4-12	1/4	0.2500	9	12
KK5XL-9/32-12	9/32	0.2812	9	12
KK5XL-5/16-12	5/16	0.3125	9	12
KK5XL-11/32-12	11/32	0.3437	9	12
KK5XL-3/8-12	3/8	0.3750	9	12
KK5XL-7/16-12	7/16	0.4375	9	12
KK5XL-1/2-12	1/2	0.5000	9	12

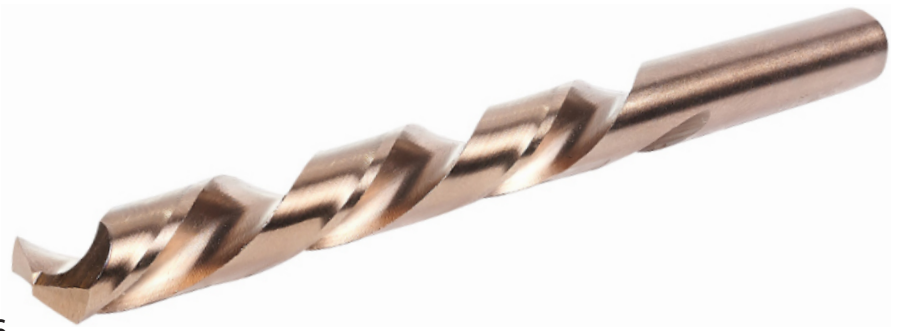
JOBBER LENGTH M35 COBALT #KK35

KnKut USA Made Cobalt drill bits are designed to drill tough, high-tensile materials and work-hardening materials like high strength alloy steels, stainless steel, titanium, manganese steel, armor plate, and inconel. It features a 135° split point that starts on contact and will not walk and hex shanks on sizes 3/16" and above to prevent drill from slipping in your chuck. KnKut Cobalt drill bits resist heat allowing our drill bit to stay sharper and last longer.

FRACTIONAL JOBBER LENGTH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK35-1/16	1/16	0.0625	7/8	1-7/8
KK35-5/64	5/64	0.0781	1	2
KK35-3/32	3/32	0.0938	1-1/4	2-1/4
KK35-7/64	7/64	0.1094	1-1/2	2-5/8
KK35-1/8	1/8	0.1250	1-5/8	2-3/4
KK35-9/64	9/64	0.1406	1-3/4	3
KK35-5/32	5/32	0.1562	2	3-1/8
KK35-11/64	11/64	0.1719	2-1/8	3-1/4
KK35-3/16	3/16	0.1875	2-5/16	3-1/2
KK35-13/64	13/64	0.2031	2-7/16	3-5/8
KK35-7/32	7/32	0.2130	2-1/2	3-3/4
KK35-15/64	15/64	0.2344	2-5/8	3-7/8
KK35-1/4	1/4	0.2500	2-3/4	4
KK35-17/64	17/64	0.2656	2-7/8	4-1/8
KK35-9/32	9/32	0.2812	2-15/16	4-1/4
KK35-19/64	19/64	0.2969	3-1/16	4-3/8
KK35-5/16	5/16	0.3125	3-3/16	4-1/2
KK35-21/64	21/64	0.3281	3-5/16	4-5/8
KK35-11/32	11/32	0.3438	3-7/16	4-3/4
KK35-23/64	23/64	0.3594	3-1/2	4-7/8
KK35-3/8	3/8	0.3750	3-5/8	5
KK35-25/64	25/64	0.3906	3-3/4	5-1/8
KK35-13/32	13/32	0.4062	3-7/8	5-1/4
KK35-27/64	27/64	0.4190	3-15/16	5-3/8
KK35-7/16	7/16	0.4375	4-1/16	5-1/2
KK35-29/64	29/64	0.4531	4-3/16	5-5/8
KK35-15/32	15/32	0.4688	4-5/16	5-3/4
KK35-31/64	31/64	0.4844	4-3/8	5-7/8
KK35-1/2	1/2	0.5000	4-1/2	6
13KK35	13pc M35 Cobalt Set - Size Ranges 1/16 thru 1/4 by 64ths			
15KK35	15pc M35 Cobalt Set - Size Ranges 1/16 thru 1/2 by 32nds			
21KK35	21pc M35 Cobalt Set - Size Ranges 1/16 thru 3/8 by 64ths			
29KK35	29pc M35 Cobalt Set - Size Ranges 1/16 thru 1/2 by 64ths			





LEFT HAND DRILL BITS #KK6

Premium grade KnKut Drills are manufactured from a high grade Molybdenum high speed steel, that has high vanadium content. KnKut Performance Drills are salt nitride treated, actually penetrating the tools surface giving KnKut Drills the hardness to drill tough materials such as stainless steel and titanium alloy.

NOTE: Left hand drill bits are ideal for drilling broken studs. Left hand drill bits may loosen the broken stud while drilling a hole, eliminating the need for a screw extractor.

FRACTIONAL JOBBER LENGTH – LEFT HAND

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK6-1/16	1/16	0.0625	7/8	1 7/8
KK6-5/64	5/64	0.0781	1	2
KK6-3/32	3/32	0.0938	1 1/4	2 1/4
KK6-7/64	7/64	0.1094	1 1/2	2 5/8
KK6-1/8	1/8	0.1250	1 5/8	2 3/4
KK6-9/64	9/64	0.1406	1 3/4	3
KK6-5/32	5/32	0.1582	2	3 1/8
KK6-11/64	11/64	0.1719	2 1/8	3 1/4
KK6-3/16	3/16	0.1875	2 5/16	3 1/2
KK6-13/64	13/64	0.2031	2 7/16	3 5/8
KK6-7/32	7/32	0.2130	2 1/2	3 3/4
KK6-15/64	15/64	0.2344	2 5/8	3 7/8
KK6-1/4	1/4	0.2500	2 3/4	4
KK6-17/64	17/64	0.2656	2 7/8	4 1/8
KK6-9/32	9/32	0.2812	2 15/16	4 1/4

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK6-19/64	19/64	0.2969	3 1/16	4 3/8
KK6-5/16	5/16	0.3125	3 3/16	4 1/2
KK6-21/64	21/64	0.3281	3 5/16	4 5/8
KK6-11/32	11/32	0.3438	3 7/16	4 3/4
KK6-23/64	23/64	0.3594	3 1/2	4 7/8
KK6-3/8	3/8	0.3750	3 5/8	5
KK6-25/64	25/64	0.3906	3 3/4	5 1/8
KK6-13/32	13/32	0.4062	3 7/8	5 1/4
KK6-27/64	27/64	0.4219	3 15/16	5 3/8
KK6-7/16	7/16	0.4375	4 1/16	5 1/2
KK6-29/64	29/64	0.4531	4 3/16	5 5/8
KK6-15/32	15/32	0.4688	4 5/16	5 3/4
KK6-31/64	31/64	0.4844	4 3/8	5 7/8
KK6-1/2	1/2	0.5000	4 1/2	6

FRACTIONAL STUBBY LENGTH – LEFT HAND #KK7-LH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-1/8-LH	1/8	0.1250	7/8	1 7/8
KK7-5/32-LH	5/32	0.1582	1	2 1/16
KK7-3/16-LH	3/16	0.1875	1 1/8	2 3/16
KK7-7/32-LH	7/32	0.2130	1 1/4	2 3/8

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-1/4-LH	1/4	0.2500	1 3/8	2 1/2
KK7-5/16-LH	5/16	0.3125	1 5/8	2 13/16
KK7-3/8-LH	3/8	0.3750	1 13/16	3 1/8





STUBBY LENGTH DRILL BITS #KK7

Premium grade KnKut Drills are manufactured from a high grade Molybdenum high speed steel, that has high vanadium content. KnKut Performance Drills are salt nitride treated, actually penetrating the tools surface giving KnKut Drills the hardness to drill tough materials such as stainless steel and titanium alloy.

FRACTIONAL STUBBY LENGTH

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-1/16	1/16	0.0625	5/8	1 5/8
KK7-5/64	5/64	0.0781	11/16	1 11/16
KK7-3/32	3/32	0.0937	3/4	1 3/4
KK7-7/64	7/64	0.1093	13/16	1 13/16
KK7-1/8	1/8	0.1250	7/8	1 7/8
KK7-9/64	9/64	0.1406	15/16	1 15/16
KK7-5/32	5/32	0.1562	1	2 1/16
KK7-11/64	11/64	0.1718	1 1/16	2 1/8
KK7-3/16	3/16	0.1875	1 1/8	2 3/16
KK7-13/64	13/64	0.2031	1 3/16	2 1/4
KK7-7/32	7/32	0.2187	1 1/4	2 3/8
KK7-15/64	15/64	0.2434	1 5/16	2 7/16
KK7-1/4	1/4	0.2500	1 3/8	2 1/2
KK7-17/64	17/64	0.2656	1 7/16	2 5/8
KK7-9/32	9/32	0.2812	1 1/2	2 11/16
KK7-19/64	19/64	0.2968	1 9/16	2 3/4
KK7-5/16	5/16	0.3125	1 5/8	2 13/16
KK7-21/64	21/64	0.3281	1 11/16	2 15/16
KK7-11/32	11/32	0.3437	1 11/16	3
KK7-23/64	23/64	0.3593	1 3/4	3 1/16
KK7-3/8	3/8	0.3750	1 13/16	3 1/8
KK7-25/64	25/64	0.3906	1 7/8	3 1/4
KK7-13/32	13/32	0.4062	1 15/16	3 5/16

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-27/64	27/64	0.4218	2	3 3/8
KK7-7/16	7/16	0.4375	2 1/16	3 7/16
KK7-29/64	29/64	0.4351	2 1/8	3 9/16
KK7-15/32	15/32	0.4687	2 1/8	3 5/8
KK7-31/64	31/64	0.4843	2 3/16	3 11/16
KK7-1/2	1/2	0.5000	2 1/4	3 3/4
KK7-33/64	33/64	0.5156	2 3/8	3 7/8
KK7-17/32	17/32	0.5312	2 3/8	3 7/8
KK7-35/64	35/64	0.5469	2 1/2	4
KK7-9/16	9/16	0.5625	2 1/2	4
KK7-37/64	37/64	0.5781	2 5/8	4 1/8
KK7-19/32	19/32	0.5938	2 5/8	4 1/8
KK7-39/64	39/64	0.6094	2 3/4	4 1/4
KK7-5/8	5/8	0.6250	2 3/4	4 1/4
KK7-41/64	41/64	0.6406	2 7/8	4 1/2
KK7-21/32	21/32	0.6562	2 7/8	4 1/2
KK7-43/64	43/64	0.6719	2 7/8	4 1/2
KK7-11/16	11/16	0.6875	2 7/8	4 1/2
KK7-45/64	45/64	0.7031	3	4 3/4
KK7-23/32	23/32	0.7188	3	4 3/4
KK7-47/64	47/64	0.7344	3 1/8	5
KK7-3/4	3/4	0.7500	3 1/8	5

LETTER SIZE STUBBY LENGTH #KK7

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-A	A	0.2340	1 5/16	2 7/16
KK7-B	B	0.2380	1 3/8	2 1/2
KK7-C	C	0.2420	1 3/8	2 1/2
KK7-D	D	0.2460	1 3/8	2 1/2
KK7-E	E	0.2500	1 3/8	2 1/2
KK7-F	F	0.2570	1 7/16	2 5/8
KK7-G	G	0.2610	1 7/16	2 5/8
KK7-H	H	0.2660	1 1/2	2 11/16
KK7-I	I	0.2720	1 1/2	2 11/16
KK7-J	J	0.2770	1 1/2	2 11/16
KK7-K	K	0.2810	1 1/2	2 11/16
KK7-L	L	0.2900	1 9/16	2 3/4
KK7-M	M	0.2950	1 9/16	2 3/4

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-N	N	0.3020	1 5/8	2 13/16
KK7-O	O	0.3160	1 11/16	2 15/16
KK7-P	P	0.3230	1 11/16	2 15/16
KK7-Q	Q	0.3320	1 11/16	3
KK7-R	R	0.3390	1 11/16	3
KK7-S	S	0.3480	1 3/4	3 1/16
KK7-T	T	0.3580	1 3/4	3 1/16
KK7-U	U	0.3680	1 13/16	3 1/8
KK7-V	V	0.3770	1 7/8	3 1/4
KK7-W	W	0.3860	1 7/8	3 1/4
KK7-X	X	0.3970	1 15/16	3 5/16
KK7-Y	Y	0.4040	1 15/16	3 5/16
KK7-Z	Z	0.4135	2	3 3/8

NUMBER SIZE STUBBY LENGTH #KK7

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-60	60	0.0400	1/2	1 3/8
KK7-59	59	0.0410	1/2	1 3/8
KK7-58	58	0.0420	1/2	1 3/8
KK7-57	57	0.0430	1/2	1 3/8
KK7-56	56	0.0465	1/2	1 3/8
KK7-55	55	0.0520	5/8	1 5/8
KK7-54	54	0.0550	5/8	1 5/8
KK7-53	53	0.0595	5/8	1 5/8
KK7-52	52	0.0635	11/16	1 11/16
KK7-51	51	0.0670	11/16	1 11/16
KK7-50	50	0.0700	11/16	1 11/16
KK7-49	49	0.0730	11/16	1 11/16
KK7-48	48	0.0760	11/16	1 11/16
KK7-47	47	0.0785	3/4	1 3/4
KK7-46	46	0.0810	3/4	1 3/4
KK7-45	45	0.0820	3/4	1 3/4
KK7-44	44	0.0860	3/4	1 3/4
KK7-43	43	0.0890	3/4	1 3/4
KK7-42	42	0.0935	3/4	1 3/4
KK7-41	41	0.0960	13/16	1 13/16
KK7-40	40	0.0980	13/16	1 13/16
KK7-39	39	0.0995	13/16	1 13/16
KK7-38	38	0.1015	13/16	1 13/16
KK7-37	37	0.1040	13/16	1 13/16
KK7-36	36	0.1065	13/16	1 13/16
KK7-35	35	0.1100	7/8	1 7/8
KK7-34	34	0.1110	7/8	1 7/8

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-33	33	0.1130	7/8	1 7/8
KK7-32	32	0.1160	7/8	1 7/8
KK7-31	31	0.1200	7/8	1 7/8
KK7-30	30	0.1285	15/16	1 15/16
KK7-29	29	0.1360	15/16	1 15/16
KK7-28	28	0.1405	15/16	1 15/16
KK7-27	27	0.1440	1	2 1/16
KK7-26	26	0.1470	1	2 1/16
KK7-25	25	0.1495	1	2 1/16
KK7-24	24	0.1520	1	2 1/16
KK7-23	23	0.1540	1	2 1/16
KK7-22	22	0.1570	1 1/16	2 1/8
KK7-21	21	0.1590	1 1/16	2 1/8
KK7-20	20	0.1610	1 1/16	2 1/8
KK7-19	19	0.1660	1 1/16	2 1/8
KK7-18	18	0.1695	1 1/16	2 1/8
KK7-17	17	0.1730	1 1/8	2 3/16
KK7-16	16	0.1770	1 1/8	2 3/16
KK7-15	15	0.1800	1 1/8	2 3/16
KK7-14	14	0.1820	1 1/8	2 3/16
KK7-13	13	0.1850	1 1/8	2 3/16
KK7-12	12	0.1890	1 3/16	2 1/4
KK7-11	11	0.1910	1 3/16	2 1/4
KK7-10	10	0.1935	1 3/16	2 1/4
KK7-9	9	0.1960	1 3/16	2 1/4
KK7-8	8	0.1990	1 3/16	2 1/4
KK7-7	7	0.2010	1 3/16	2 1/4

NUMBER SIZE STUBBY LENGTH (CONTINUED)

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-6	6	0.2040	1 1/4	2 3/8
KK7-5	5	0.2055	1 1/4	2 3/8
KK7-4	4	0.2090	1 1/4	2 3/8

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK7-3	3	0.2130	1 1/4	2 3/8
KK7-2	2	0.2210	1 5/16	2 7/16
KK7-1	1	0.2280	1 5/16	2 7/16

CAR REAMERS #KK8



KnKut Car Reamers are made of high-speed steel and are specially designed for TRUING, ALIGNING, DEBURRING and ENLARGING holes in structural steel members, automotive maintenance and fabrication. The short overall length makes it very useful in cramped quarters with any 1/2", 3 jaw power tool. These reamers perform excellent in various types of metals including mild and surface hardened steel, 4140 steel and cast iron. The built in collar prevents over penetration while the LEFT HAND FAST SPIRAL, RIGHT HAND CUT is developed for high-speed use. Grab-free use is even possible with larger diameters.

SKU	Diameter (in.)	Decimal Equivalent (in.)	Point Diameter (in.)	Overall Length (in.)	Pilot Hole Size (in.)
KK8-5/16	5/16	0.3125	0.215	4 5/8	17/64
KK8-3/8	3/8	0.3750	0.250	4 5/8	5/16
KK8-7/16	7/16	0.4375	0.250	5 7/8	3/8
KK8-1/2	1/2	0.5000	0.281	5 7/8	3/8
KK8-9/16	9/16	0.5625	0.343	5 7/8	7/16
KK8-5/8	5/8	0.6250	0.343	6 3/8	7/16
KK8-11/16	11/16	0.6875	0.375	6 3/8	15/32
KK8-3/4	3/4	0.7500	0.406	6 7/8	1/2
KK8-13/16	13/16	0.8125	0.468	6 7/8	35/64
KK8-7/8	7/8	0.8750	0.500	6 7/8	19/32
KK8-15/16	15/16	0.9375	0.585	6 7/8	5/8
KK8-1	1	1.0000	0.594	6 7/8	7/8
KK8-1-1/4	1 1/4	1.0625	0.719	6 7/8	1

STEP REAMERS 3 PC Set #3KK4SR

USA Made KnKut Step Reamers accurately starts on contact and enlarges and deburrs holes in material up to the 1/2" thick. Gold Oxide treatment enhances lubricity, reduces friction and increases toughness.

- Size Range: 3 Piece Set Includes 5/16" - 9/16", 9/16" - 13/16", 13/16" - 1-1/16"
- 90° Notch Point starts holes easily
- 5 hole enlargement steps
- 3/8 Shank Diameter
- 3-Flats on Shank

SKU	Diameter	# of Hole Sizes	Size Range	Shank Size	Step Increments	Step Thickness
KK4SR-5/16-9/16	5/16 - 9/16	5	5/16 - 9/16	3/8	1/16	1/2
KK4SR-9/16-13/16	9/16 - 13/16	5	9/16 - 13/16	3/8	1/16	1/2
KK4SR-13/16-1-1/16	13/16 - 1 1/16	5	13/16 - 1 1/16	3/8	1/16	1/2
3KK4SR	3 PC Set with the above bits in a protective black case					





HARD STEEL CARBIDE TIPPED DRILL BITS #KK9

KnKut Hard Steel Drills are Carbide Tipped and made for use in drilling hardened steel in the range of 48 to 65 Rockwell "C". Holes may be drilled without annealing or appreciably changing the structure of the material. This drill bit can be used for drilling BROKEN STUDS, SPRING BOLTS, DIE SECTIONS, BROKEN EASY OUTS, EXTRA TOUGH METALS, EXOTIC METALS, BRAKE DRUMS, ETC.

NOTE: Heavy Pressure and low R.P.M.'s recommended. Cutting oil should be used. Recommended for use in drill presses, but can be used in portable drills.

Use KnKut Hard Steel Drills to drill:

Broken Studs, Spring Bolts, Die Sections, Broken Easy Outs, Extra Tough Metals, Exotic Metals, Brake Drums, Broken Taps

SKU	Diameter (in.)	Overall Length (in.)	Shank Diameter (in.)
KK9-1/8	1/8	2 3/4	1/8
KK9-3/16	3/16	3	3/8
KK9-1/4-4	1/4	4	1/4
KK9-5/16-4	5/16	4	1/4

SKU	Diameter (in.)	Overall Length (in.)	Shank Diameter (in.)
KK9-3/8-4	3/8	4	1/4
KK9-3/8-6	3/8	6	3/8
KK9-1/2	1/2	6	1/2
5KK9	5 PC Set, 1 PC each: 1/8, 3/16, 1/4, 5/16, 3/8		

LEFT HAND HARD STEEL CARBIDE TIPPED DRILL BITS #KK9-LH

SKU	Diameter (in.)	Overall Length (in.)	Shank Diameter (in.)
KK9-1/8 LH	1/8	2 3/4	1/8
KK9-3/16 LH	3/16	3	3/8
KK9-1/4 LH	1/4	4	1/4

SKU	Diameter (in.)	Overall Length (in.)	Shank Diameter (in.)
KK9-5/16 LH	5/16	4	1/4
KK9-3/8 LH	3/8	4	1/4
5KK9-LH	5 PC Set, 1 PC each: 1/8, 3/16, 1/4, 5/16, 3/8		

MECHANICS LENGTH STEP POINT DRILL BITS #KK10

KnKut USA Made Step Point drill bits combine a split tip point with a step drill design for accurate starting without the need of a center punch. This distinctive design reduces heat to increase the tool life of the drill bit and can be used to enlarge existing holes without damaging the drill bit point. The shorter Mechanics Length gives you a sturdier drill bit with 3-Flats on the shanks, sizes 3/16" and above, to help eliminate slippage in your chuck. Our KnKut Step Point Drill Bit is great for hard steel, brass, sheet metal and acrylics.

- Made In USA
- Great for hard steel, brass, sheet metal and acrylics
- Split point step design starts on contact, self-centers and eliminates the need for a center punch
- Can be used to enlarge existing holes without damaging the point
- Mechanics length provides a shorter sturdier construction



SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KK10-1/16	1/16	0.0625	33/64	1.90
KK10-5/64	5/64	0.0781	5/8	1.97
KK10-3/32	3/32	0.0938	29/32	2.33
KK10-7/64	7/64	0.1094	1	2.35
KK10-1/8	1/8	0.1250	1 3/64	2.56
KK10-9/64	9/64	0.1406	1 3/16	2.65
KK10-5/32	5/32	0.1562	1 17/64	2.77
KK10-11/64	11/64	0.1719	1 13/32	2.83
KK10-3/16	3/16	0.1875	1 7/32	3.06
KK10-13/64	13/64	0.2031	1 9/32	3.16
KK10-7/32	7/32	0.2130	1 29/64	3.31
KK10-15/64	15/64	0.2344	1 35/64	3.46
KK10-1/4	1/4	0.2500	1 41/64	3.58
KK10-17/64	17/64	0.2656	1 3/4	3.69
KK10-9/32	9/32	0.2812	1 7/8	3.83
KK10-19/64	19/64	0.2969	2 3/64	3.99
KK10-5/16	5/16	0.3125	2 9/64	4.11
KK10-21/64	21/64	0.3281	2 7/32	4.16
KK10-11/32	11/32	0.3438	2 9/32	4.19
KK10-23/64	23/64	0.3594	2 11/32	4.27
KK10-3/8	3/8	0.3750	2 25/64	4.35
KK10-25/64	25/64	0.3906	2 27/64	4.41
KK10-13/32	13/32	0.4062	2 27/64	4.49
KK10-27/64	27/64	0.4190	2 5/8	4.52
KK10-7/16	7/16	0.4375	2 11/16	4.64
KK10-29/64	29/64	0.4531	2 11/16	4.73
KK10-15/32	15/32	0.4688	2 13/16	4.89
KK10-31/64	31/64	0.4844	2 63/64	5.02
KK10-1/2	1/2	0.5000	3 7/64	5.14



3/8-INCH REDUCED SHANK DRILL BITS #KK38

Premium grade KnKut Drills are manufactured from a high grade Molybdenum high speed steel, that has high vanadium content. KnKut Performance Drills are salt nitride treated, actually penetrating the tools surface giving KnKut Drills the hardness to drill tough materials such as stainless steel and titanium alloy.

NOTE: Left hand drill bits are ideal for drilling broken studs. Left hand drill bits may loosen the broken stud while drilling a hole, eliminating the need for a screw extractor.

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK38-25/64	25/64	0.3906	3 3/4	5 1/8	3/8
KK38-13/32	13/32	0.4063	3 7/8	5 1/4	3/8
KK38-27/64	27/64	0.4291	3 15/16	5 3/8	3/8
KK38-7/16	7/16	0.4375	4 1/16	5 1/2	3/8
KK38-29/64	29/64	0.4531	4 3/16	5 5/8	3/8
KK38-15/32	15/32	0.4688	4 5/16	5 3/4	3/8

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK38-31/64	31/64	0.4844	4 3/8	5 7/8	3/8
KK38-1/2	1/2	0.5000	4 1/2	6	3/8
KK38-17/32	17/32	0.5313	3	6	3/8
KK38-9/16	9/16	0.5625	3	6	3/8
KK38-19/32	19/32	0.5938	3	6	3/8
KK38-5/8	5/8	0.6250	3	6	3/8



1/2-INCH REDUCED SHANK STEP POINT DRILL BITS #KK12SP

KnKut USA Made 1/2" Reduced Shank Step Point drill bits combine a split tip point with a step drill design for accurate starting without the need of a center punch. This distinctive design reduces heat to increase the tool life of the drill bit and can be used to enlarge existing holes without damaging the drill bit point. These drill bits are Jobber Length with 3-Flats on the shank to help eliminate slippage in your chuck. Our KnKut Step Point Drill Bit is great for hard steel, brass, sheet metal and acrylics.

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK12SP-9/16	9/16	0.5625	3 1/8	6	1/2
KK12SP-5/8	5/8	0.6250	3 1/8	6	1/2
KK12SP-11/16	11/16	0.6875	3 1/8	6	1/2
KK12SP-3/4	3/4	0.7500	3 1/8	6	1/2
KK12SP-13/16	13/16	0.8125	3 1/8	6	1/2
KK12SP-7/8	7/8	0.8750	3 1/8	6	1/2
KK12SP-15/16	15/16	0.9375	3 1/8	6	1/2
KK12SP-1	1	1.0000	3 1/8	6	1/2
4KK12SP	4 PC Set, 1 PC each: 9/16, 5/8, 3/4, 1				
8KK12SP	8PC Set with the above bits in metal index				



#4KK12SP



1/2-INCH REDUCED SHANK DRILL BITS #KK12

KnKut Silver & Deming 1/2" Reduced Shank Performance Drills feature a 135 degree split point for fast penetration and accurate starting without the need of a center punch. Made of Hi-Molybdenum tool steel with the body and clearance surface treated for maximum lubricity. Space age Nitro-Carbonized steel withstands higher drilling temperatures while maintaining sharpness. Precision ground point, flutes, body clearance and drill diameter give you the ultimate in accuracy and performance. Recommended for use in work-hardened grades of stainless steel and other hard metal drilling applications. 3 Flats on Shank.

FRACTIONAL 1/2-INCH REDUCED SHANK

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK12-33/64	33/64	0.5156	3 1/8	6	1/2
KK12-17/32	17/32	0.5312	3 1/8	6	1/2
KK12-35/64	35/64	0.5469	3 1/8	6	1/2
KK12-9/16	9/16	0.5625	3 1/8	6	1/2
KK12-37/64	37/64	0.5781	3 1/8	6	1/2
KK12-19/32	19/32	0.5938	3 1/8	6	1/2
KK12-39/64	39/64	0.6094	3 1/8	6	1/2
KK12-5/8	5/8	0.6250	3 1/8	6	1/2
KK12-41/64	41/64	0.6406	3 1/8	6	1/2
KK12-21/32	21/32	0.6562	3 1/8	6	1/2
KK12-43/64	43/64	0.6719	3 1/8	6	1/2
KK12-11/16	11/16	0.6875	3 1/8	6	1/2
KK12-45/64	45/64	0.7031	3 1/8	6	1/2
KK12-23/32	23/32	0.7188	3 1/8	6	1/2
KK12-47/64	47/64	0.7344	3 1/8	6	1/2
KK12-3/4	3/4	0.7500	3 1/8	6	1/2
KK12-49/64	49/64	0.7656	3 1/8	6	1/2
KK12-25/32	25/32	0.7812	3 1/8	6	1/2
KK12-51/64	51/64	0.7969	3 1/8	6	1/2
KK12-13/16	13/16	0.8125	3 1/8	6	1/2
KK12-53/64	53/64	0.8281	3 1/8	6	1/2
KK12-27/32	27/32	0.8438	3 1/8	6	1/2

SKU	Diameter (in.)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK12-55/64	55/64	0.8594	3 1/8	6	1/2
KK12-7/8	7/8	0.8750	3 1/8	6	1/2
KK12-57/64	57/64	0.8906	3 1/8	6	1/2
KK12-29/32	29/32	0.9062	3 1/8	6	1/2
KK12-59/64	59/64	0.9219	3 1/8	6	1/2
KK12-15/16	15/16	0.9375	3 1/8	6	1/2
KK12-61/64	61/64	0.9531	3 1/8	6	1/2
KK12-31/32	31/32	0.9688	3 1/8	6	1/2
KK12-63/64	63/64	0.9844	3 1/8	6	1/2
KK12-1	1	1.0000	3 1/8	6	1/2
KK12-1-1/32	1 1/32	1.0312	3 1/8	6	1/2
KK12-1-1/16	1 1/16	1.0625	3 1/8	6	1/2
KK12-1-3/32	1 3/32	1.0938	3 1/8	6	1/2
KK12-1-1/8	1 1/8	1.1250	3 1/8	6	1/2
KK12-1-5/32	1 5/32	1.1562	3 1/8	6	1/2
KK12-1-3/16	1 3/16	1.1875	3 1/8	6	1/2
KK12-1-7/32	1 7/32	1.2188	3 1/8	6	1/2
KK12-1-1/4	1 1/4	1.2500	3 1/8	6	1/2
KK12-1-5/16	1 5/16	1.6250	3 1/8	6	1/2
KK12-1-3/8	1 3/8	1.3750	3 1/8	6	1/2
KK12-1-7/16	1 7/16	1.4375	3 1/8	6	1/2
KK12-1-1/2	1 1/2	1.5000	3 1/8	6	1/2

METRIC 1/2-INCH REDUCED SHANK #KK12M

SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK12M-14.0	14.00	0.5512	3 1/8	6	1/2
KK12M-15.0	15.00	0.5906	3 1/8	6	1/2
KK12M-16.0	16.00	0.6299	3 1/8	6	1/2
KK12M-17.0	17.00	0.6693	3 1/8	6	1/2
KK12M-18.0	18.00	0.7087	3 1/8	6	1/2
KK12M-19.0	19.00	0.7480	3 1/8	6	1/2

SKU	Diameter (mm)	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)	Shank Diameter (in.)
KK12M-20.0	20.00	0.7847	3 1/8	6	1/2
KK12M-21.0	21.00	0.8268	3 1/8	6	1/2
KK12M-22.0	22.00	0.8661	3 1/8	6	1/2
KK12M-23.0	23.00	0.9055	3 1/8	6	1/2
KK12M-24.0	24.00	0.9449	3 1/8	6	1/2
KK12M-25.0	25.00	0.9843	3 1/8	6	1/2

NEW ALUMACUT CARBIDE BURR - 1/4" SHANK #8KK14BS-ALM

This KnKut 8 Piece Aluminum Cut Burr Set with 1/4 Inch Shanks feature Single Cut Carbide Burrs. 8pc set come in a solid wood oak case and includes sizes: SA-1, SA-3, SC-1, SC-3, SD-1, SD-3, SF-1, SF-3 MADE IN USA



KK14-SA-1-AL



KK14-SA-3-AL



KK14-SC-1-AL



KK14-SC-3-AL



KK14-SD-1-AL



KK14-SD-3-AL

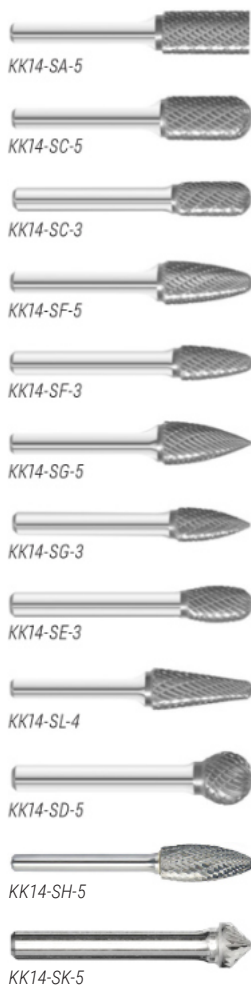


KK14-SF-1-AL



KK14-SF-3-AL

SKU	Head Diameter (in.)	Decimal Equivalent (in.)	Cutting Head Length (in.)	Burr Head Shape	Burr Cut	Shank Diameter
KK14-SA-1-AL	1/4	0.2500	5/8	Cylindrical	ALUMACUT	1/4
KK14-SA-3-AL	3/8	0.3750	3/4	Cylindrical	ALUMACUT	1/4
KK14-SC-1-AL	1/4	0.2500	5/8	Radius Cylindrical	ALUMACUT	1/4
KK14-SC-3-AL	3/8	0.3750	3/4	Radius Cylindrical	ALUMACUT	1/4
KK14-SD-1-AL	1/4	0.2500	7/32	Cylindrical Ball Nose	ALUMACUT	1/4
KK14-SD-3-AL	3/8	0.3750	5/16	Cylindrical Ball Nose	ALUMACUT	1/4
KK14-SF-1-AL	1/4	0.2500	5/8	Radius Tree Shape	ALUMACUT	1/4
KK14-SF-3-AL	3/8	0.3750	3/4	Radius Tree Shape	ALUMACUT	1/4
8KK14BS-ALM	8pc Alumacut Carbide Burr Set - Size Ranges .0625 Thru .1250 (1/4" Shanks)					



CARBIDE BURRS #KK14

USA Made KnKut Carbide Burrs (sometimes called Rotary Files) are rotary cutting tools commonly used in removing burrs from castings. The double cut allows for rapid stock removal in harder materials. The addition of the left hand flutes reduces the pulling action, allowing better operator control. It reduces the size of the chips and can be used at slower than normal speeds.



1/4-INCH SHANK

SKU	Head Diameter (in.)	Decimal Equivalent (in.)	Cutting Head Length (in.)	Burr Head Shape	Burr Cut	Shank Diameter
KK14-SA-5	1/2	0.5000	1	Cylindrical	Double Cut	1/4
KK14-SC-5	1/2	0.5000	1	Cylindrical Ball Nose	Double Cut	1/4
KK14-SC-3	3/8	0.3750	3/4	Cylindrical Ball Nose	Double Cut	1/4
KK14-SF-5	1/2	0.5000	1	Round Tree Cut	Double Cut	1/4
KK14-SF-3	3/8	0.3750	3/4	Round Tree Cut	Double Cut	1/4
KK14-SG-5	1/2	0.5000	1	Pointed Tree Shape	Double Cut	1/4
KK14-SG-3	3/8	0.3750	3/4	Pointed Tree Shape	Double Cut	1/4
KK14-SE-3	3/8	0.3800	5/8	Egg Shape	Double Cut	1/4
KK14-SL-4	1/2	0.5000	1 1/8	14° Included	Double Cut	1/4
KK14-SD-5	1/2	0.5000	1/2	Ball Shape	Double Cut	1/4
KK14-SH-5	1/2	0.5000	1 1/4	Flame	Double Cut	1/4
KK14-SK-5	1/2	0.5000	1/4	90° Cone Shape	Double Cut	1/4
12KK14BS-1/4	12 PC Carbide Burr Set with 1/4" Shanks					

1/8-INCH SHANK

SKU	Head Diameter (in.)	Decimal Equivalent (in.)	Cutting Head Length (in.)	Burr Head Shape	Burr Cut	Shank Diameter
KK14-SA-43	1/8	0.1250	9/16	Cylindrical	Double Cut	1/8
KK14-SA-42	3/32	0.1250	7/16	Cylindrical	Double Cut	1/8
KK14-SC-42	1/8	0.1250	9/16	Cylindrical Ball Nose	Double Cut	1/8
KK14-SC-41	3/32	0.1250	7/16	Cylindrical Ball Nose	Double Cut	1/8
KK14-SD-42	1/8	0.1250	1/8	Ball Shape	Double Cut	1/8
KK14-SE-41	1/8	0.1250	1/4	Egg Shape	Double Cut	1/8
KK14-SH-41	1/8	0.1250	1/4	Flame	Double Cut	1/8
KK14-SG-43	1/8	0.1250	3/8	Pointed Tree Shape	Double Cut	1/8
KK14-SF-42	1/8	0.1250	1/2	Round Tree Cut	Double Cut	1/8
KK14-SM-42	1/8	0.1250	7/16	Cone Shape	Double Cut	1/8
KK14-SL-42	1/8	0.1250	1/2	14° Included	Double Cut	1/8
KK14-SN-42	1/8	0.1250	3/16	Inverted Cone	Double Cut	1/8
12KK14BS-1/8	12 PC Carbide Burr Set with 1/8" Shanks					





SPIRAL POINT #KK22

KnKut Performance Taps give you quick chip ejection and clean, accurate threading. These spiral point taps have form relieved threads and double back taper to reduce drag and heat. KnKut Performance Taps are made of Hi-Tungsten and Hi-Molybdenum tool steel. They are surface treated for maximum lubricity and have precision ground threads for the best in accuracy and performance. Spiral point construction drives chips ahead of the tap, permitting higher speeds and faster cutting with less torque.

Recommended for stainless steels and other hard metals. Plug style spiral pointed taps are ideal for production tapping of through holes. Spiral point taps usually eliminate the need for taper style taps.

FRACTIONAL SPIRAL POINT

SKU	Tap Size (in.) X Pitch	# of Flutes	H Limit	Thread Length (in.)	Overall Length (in.)
KK22-0-80	0 - 80	2	2	5/16	1 5/8
KK22-1-64	1 - 64	2	2	3/8	1 11/16
KK22-1-72	1 - 72	2	2	3/8	1 11/16
KK22-2-56	2 - 56	2	2	7/16	1 3/4
KK22-2-64	2 - 64	2	2	7/16	1 3/4
KK22-3-48	3 - 48	2	2	1/2	1 13/16
KK22-3-56	3 - 56	2	2	1/2	1 13/16
KK22-4-40	4 - 36	2	2	9/16	1 7/8
KK22-4-48	4 - 40	2	2	9/16	1 7/8
KK22-4-36	4 - 48	2	2	9/16	1 7/8
KK22-5-40	5 - 40	2	2	5/8	1 15/16
KK22-5-44	5 - 44	2	2	5/8	1 15/16
KK22-6-32	6 - 32	2	3	11/16	2
KK22-6-40	6 - 40	2	2	11/16	2
KK22-8-32	8 - 32	2	3	3/4	2 1/8
KK22-8-36	8 - 36	2	2	3/4	2 1/8
KK22-10-24	10 - 24	2	3	7/8	2 3/8

SKU	Tap Size (in.) X Pitch	# of Flutes	H Limit	Thread Length (in.)	Overall Length (in.)
KK22-10-32	10 - 32	2	3	7/8	2 3/8
KK22-12-24	12 - 24	2	3	15/16	2 3/8
KK22-12-28	12 - 28	2	3	15/16	2 3/8
KK22-1/4-20	1/4 - 20	2	3	1	2 1/2
KK22-1/4-28	1/4 - 28	2	3	1	2 1/2
KK22-5/16-18	5/16 - 18	2	3	1 1/8	2 23/32
KK22-5/16-24	5/16 - 24	2	3	1 1/8	2 23/32
KK22-3/8-16	3/8 - 16	3	3	1 1/4	2 15/16
KK22-3/8-24	3/8 - 24	3	3	1 1/4	2 15/16
KK22-7/16-14	7/16 - 14	3	3	1 7/16	3 5/32
KK22-7/16-20	7/16 - 20	3	3	1 7/16	3 5/32
KK22-1/2-13	1/2 - 13	3	3	1 21/32	3 3/8
KK22-1/2-20	1/2 - 20	3	3	1 21/32	3 3/8
KK22-5/8-11	5/8 - 11	3	3	1 13/16	3 13/16
KK22-5/8-18	5/8 - 18	3	3	1 13/16	3 13/16
KK22-3/4-10	3/4 - 10	3	3	2	4 1/4
KK22-3/4-16	3/4 - 16	3	3	2	4 1/4

METRIC SPIRAL POINT #KK22M

SKU	Tap Size (mm) X Pitch	# of Flutes	H Limit	Thread Length (in.)	Overall Length (in.)
KK22M-2.5-.45	2.5 x .45	2	D3	1/2	1 13/16
KK22M-3-.50	3 x .50	2	D3	5/8	1 15/16
KK22M-3.5-.60	3.5 x .60	2	D4	11/16	2
KK22M-4-.70	4 x .70	2	D4	3/4	2 1/8
KK22M-5-.80	5 x .80	2	D4	7/8	2 3/8
KK22M-6-1.00	6 x 1.00	2	D5	1	2 1/2

SKU	Tap Size (mm) X Pitch	# of Flutes	H Limit	Thread Length (in.)	Overall Length (in.)
KK22M-8-1.25	8 x 1.25	2	D5	1 1/8	2 23/32
KK22M-10-1.50	10 x 1.50	3	D6	1 1/4	2 15/16
KK22M-12-1.75	12 x 1.75	3	D6	1 21/32	3 3/8
KK22M-14-2.00	14 x 2.00	3	D7	1 3/16	3 3/4
KK22M-16-2.00	16 x 2.00	3	D7	1 1/4	4
KK22M-18-2.50	18 x 2.50	3	D7	1 7/16	4 3/8



TAPER PIPE TAPS #KK22P

KnKut Performance Taper Pipe Taps are made of special hi-tungsten and hi-molybdenum tool steels, black surface treated threads for wear resistance and a gold surface treated body for greater lubricity. Precision ground threads for the ultimate in accuracy and performance.

SKU	Tap Size (in.) X Pitch	# of Flutes	Flute Length (in.)	Overall Length (in.)
KK22P-1/8-27	1/8 - 27	4	3/4	2 1/8
KK22P-1/4-18	1/4 - 18	4	1 1/16	2 7/16
KK22P-3/8-18	3/8 - 18	4	1 1/16	2 9/16
KK22P-1/2-14	1/2 - 14	4	1 3/8	3 1/8
KK22P-3/4-14	3/4 - 14	5	1 3/8	3 1/4

SKU	Tap Size (in.) X Pitch	# of Flutes	Flute Length (in.)	Overall Length (in.)
KK22P-1-11-1/2	1 - 11 1/2	5	1 3/4	3 3/4
KK22P-1-1/4-1/2	1 1/4 - 11 1/2	5	1 3/4	4
KK22P-1-1/2-1/2	1 1/2 - 11 1/2	7	1 3/4	4 1/4
KK22P-2-11-1/2	2 - 11 1/2	7	1 3/4	4 1/2



HSS HAND TAPS #KK24

KnKut Performance Hand Taps are made of Hi-Tungsten and Hi-Molybdenum tool steel. They are surface treated for maximum lubricity and have precision ground threads for the best in accuracy and performance.

FRACTIONAL HSS HAND TAPS

SKU	Tap Size	# of Flutes	H Limit
KK24-2-56	2 - 56	3	2
KK24-3-48	3 - 48	3	2
KK24-4-40	4 - 40	3	2
KK24-5-40	5 - 40	3	2
KK24-6-32	6 - 32	3	3
KK24-6-40	6 - 40	3	3
KK24-8-32	8 - 32	4	3
KK24-8-36	8 - 36	4	3
KK24-10-24	10 - 24	4	3
KK24-10-32	10 - 32	4	3
KK24-12-24	12 - 24	4	3
KK24-12-28	12 - 28	4	3
KK24-1/4-20	1/4 - 20	4	3
KK24-1/4-28	1/4 - 28	4	3

SKU	Tap Size	# of Flutes	H Limit
KK24-5/16-18	5/16 - 18	4	3
KK24-5/16-24	5/16 - 24	4	3
KK24-3/8-16	3/8 - 16	4	3
KK24-3/8-24	3/8 - 24	4	3
KK24-7/16-14	7/16 - 14	4	3
KK24-7/16-20	7/16 - 20	4	3
KK24-1/2-13	1/2 - 13	4	3
KK24-1/2-20	1/2 - 20	4	3
KK24-9/16-12	9/16 - 12	4	3
KK24-9/16-18	9/16 - 18	4	3
KK24-5/8-11	5/8 - 11	4	3
KK24-5/8-18	5/8 - 18	4	3
KK24-3/4-10	3/4 - 10	4	4
KK24-3/4-16	3/4 - 16	4	4

SKU	Tap Size	# of Flutes	H Limit
KK24-7/8-9	7/8 - 9	4	4
KK24-7/8-14	7/8 - 14	4	4
KK24-1-8	1 - 8	4	4
KK24-1-12	1 - 12	4	4
KK24-1-14	1 - 14	4	4
KK24-1-1/8-7	1 1/8 - 7	4	4
KK24-1-1/8-12	1 1/8 - 12	4	4
KK24-1-1/4-7	1 1/4 - 7	4	4
KK24-1-1/4-12	1 1/4 - 12	6	4
KK24-1-3/8-6	1 3/8 - 6	4	4
KK24-1-3/8-12	1 3/8 - 12	6	4
KK24-1-1/2-6	1 1/2 - 6	4	4
KK24-1-1/2-12	1 1/2 - 12	6	4

METRIC HSS HAND TAPS #KK24M

SKU	Tap Size	# of Flutes	H Limit
KK24M-2.5-0.45	2.5 x 0.45	3	3
KK24M-3-0.50	3 x 0.50	3	3
KK24M-3.5-0.6	3.6 x 0.60	3	4
KK24M-4-0.70	4 x 0.70	4	4
KK24M-4.5-0.75	4.5 x 0.75	4	4
KK24M-5-0.80	5 x 0.80	4	4
KK24M-6-1.00	6 x 1.00	4	5
KK24M-7-1.00	7 x .00	4	5
KK24M-8-1.00	8 x 1.00	4	5

SKU	Tap Size	# of Flutes	H Limit
KK24M-8-1.25	8 x 1.25	4	5
KK24M-10-1.25	10 x 1.25	4	6
KK24M-10-1.50	10 x 1.50	4	6
KK24M-12-1.25	12 x 1.25	4	6
KK24M-12-1.75	12 x 1.75	4	7
KK24M-14-1.50	14 x 1.50	4	7
KK24M-14-2.00	14 x 2.00	4	7
KK24M-16-1.50	16 x 1.50	4	7
KK24M-16-2.00	16 x 2.00	4	7

SKU	Tap Size	# of Flutes	H Limit
KK24M-18-2.50	18 x 2.50	4	7
KK24M-20-2.50	20 x 2.50	4	7
KK24M-24-3.00	24 x 3.00	4	8
KK24M-27-3.00	27 x 3.00	4	8
KK24M-30-3.50	30 x 3.50	4	8
KK24M-33-3.50	33 x 3.50	4	8
KK24M-36-4.00	36 x 4.00	4	8
KK24M-39-4.00	39 x 4.00	4	8

LEFT HAND HSS HAND TAPS #KK26

SKU	Tap Size	# of Flutes	H Limit
KK26-6-32	6 - 32	3	3
KK26-8-32	8 - 32	4	3
KK26-10-24	10 - 24	4	3
KK26-10-32	10 - 32	4	3
KK26-1/4-20	1/4 - 20	4	3
KK26-1/4-28	1/4 - 28	4	3
KK26-5/16-18	5//16 - 18	4	3
KK26-5/16-24	5/6 - 24	4	3
KK26-3/8-16	3/8 - 16	4	3
KK26-3/8-24	3/8 - 24	4	3
KK26-7/16-14	7/16 - 14	4	3
KK26-7/16-20	7/16 - 20	4	3

SKU	Tap Size	# of Flutes	H Limit
KK26-1/2-13	1/2 - 13	4	3
KK26-1/2-20	1/2 - 20	4	3
KK26-9/16-12	9/16 - 12	4	3
KK26-9/16-18	9/16 - 18	4	3
KK26-5/8-11	5/8 - 11	4	3
KK26-5/8-18	5/8 - 18	4	3
KK26-11/16-11	11/16 - 11	4	3
KK26-11/16-16	11/16 - 16	4	3
KK26-3/4-10	3/4 - 10	4	4
KK26-3/4-16	3/4 - 16	4	4
KK26-7/8-9	7/8 - 9	4	4
KK26-7/8-14	7/8 - 14	4	4

SKU	Tap Size	# of Flutes	H Limit
KK26-1-8	1 - 8	4	4
KK26-1-12	1 - 12	4	4
KK26-1-14	1 - 14	4	4
KK26-1-1/8-7	1 1/8 - 7	4	4
KK26-1-1/8-12	1 1/8 - 12	4	4
KK26-1-1/4-7	1 1/4 - 7	4	4
KK26-1-1/4-12	1 1/4 - 12	6	4
KK26-1-3/8-6	1 3/8 - 6	4	4
KK26-1-3/8-12	1 3/8 - 12	6	4
KK26-1-1/2-6	1 1/2 - 6	4	4
KK26-1-1/2-12	1 1/2 - 12	6	4

HSS HEX DIE #KK47

KnKut Performance Hand Taps are made of Hi-Tungsten and Hi-Molybdenum tool steel. They are surface treated for maximum lubricity and have precision ground threads for the best in accuracy and performance.



FRACTIONAL HSS HEX DIE

SKU	Diameter	Thread Pitch	Accross Flats
KK47-4-40	4 - 40	40	1
KK47-6-32	6 - 32	32	1
KK47-8-32	8 - 32	32	1
KK47-10-24	10 - 24	24	1
KK47-10-32	10 - 32	32	1
KK47-12-24	12 - 24	24	1
KK47-1/4-20	1/4 - 20	20	1
KK47-1/4-28	1/4 - 28	28	1

SKU	Diameter	Thread Pitch	Accross Flats
KK47-5/16-18	5/16 - 18	18	1
KK47-5/16-24	5/16 - 24	24	1
KK47-3/8-16	3/8 - 16	16	1
KK47-3/8-24	3/8 - 24	24	1
KK47-7/16-14	7/16 - 14	14	1
KK47-7/16-20	7/16 - 20	20	1
KK47-1/2-13	1/2 - 13	13	1
KK47-1/2-20	1/2 - 20	20	1

SKU	Diameter	Thread Pitch	Accross Flats
KK47-9/16-12	9/16 - 12	12	1 7/16
KK47-9/16-18	9/16 - 18	18	1 7/16
KK47-5/8-11	5/8 - 11	11	1 7/16
KK47-5/8-18	5/8 - 18	18	1 7/16
KK47-3/4-10	3/4 - 10	10	1 7/16
KK47-3/4-16	3/4 - 16	16	1 7/16

METRIC HSS HEX DIE #KK47M

SKU	Diameter (mm)	Thread Pitch	Accross Flats
KK47M-3.0-.50	3.00	0.50	1
KK47M-3.5-.60	3.50	0.60	1
KK47M-4.0-.70	4.00	0.70	1

SKU	Diameter (mm)	Thread Pitch	Accross Flats
KK47M-5.0-.80	5.00	0.80	1
KK47M-6.0-1.00	6.00	1.00	1
KK47M-8.0-1.25	8.00	1.25	1

SKU	Diameter (mm)	Thread Pitch	Accross Flats
KK47M-10.0-1.50	10.00	1.50	1
KK47M-12.0-1.75	12.00	1.75	1 7/16
KK47M-14.0-1.50	14.00	1.50	1 7/16

QUICK RELEASE DRILL BITS #KKQRD

Quick Release KnKut Drills are manufactured from a high grade Molybdenum high speed steel, that has high vanadium content. KnKut Performance Drills are salt nitride treated, actually penetrating the tools surface giving KnKut Drills the hardness to drill tough materials such as stainless steel and titanium alloy.



SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KKQRD-1/16	1/16	0.0625	7/8	2 5/8
KKQRD-3/32	3/32	0.0938	1 1/4	3 1/4
KKQRD-1/8	1/8	0.1250	1 7/16	3 1/2
KKQRD-5/32	5/32	0.1562	1 11/16	3 1/2
KKQRD-3/16	3/16	0.1875	1 7/8	3 3/4
KKQRD-7/32	7/32	0.2130	2	4
KKQRD-1/4	1/4	0.2500	2	4 1/4
KKQRD-9/32	9/32	0.2812		
KKQRD-5/16	5/16	0.3125	2 1/4	4

SKU	Diameter	Decimal Equivalent (in.)	Flute Length (in.)	Overall Length (in.)
KKQRD-11/32	11/32	0.3437		
KKQRD-3/8	3/8	0.3750	2 1/2	4 1/4
KKQRD-13/32	13/32	0.4062		
KKQRD-7/16	7/16	0.4375	2 15/16	4 1/2
KKQRD-15/32	15/32	0.4687		
KKQRD-1/2	1/2	0.5000	3 3/8	5
12KKQRD	12 PC Set, 1 PC each: 1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2 with 1/4-Inch Quick Release Hex Shank			
16KKQRD	16 PC Set with the above bits plus a 1/4-Inch Quick Release Hex Shank in a tri-fold pouch			



SPECIALTY DRILL BIT SETS

SKU	# of Pieces	Size Range
5KK9	5	1 PC each: 1/8, 3/16, 1/4, 5/16, 3/8
5KK9-LH	5	1 PC each: 1/8, 3/16, 1/4, 5/16, 3/8 (Left Hand)
6KK3-SW	6	1 PC each: Single End 6.50mm, 8.00mm, 10.00mm, & Double End 6.50mm, 8.00mm, 10.00mm Spot Weld Bits
12KKQRD	12	1 PC each: 1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2
10KK7-LHSQX	10	10pc set contains 5pc drill bits and 5pc extractors (See page 5)
3KK4SR	3	3 Piece Set Includes 5/16" - 9/16", 9/16" - 13/16", 13/16" - 1-1/16"



JOBBER LENGTH DRILL BIT SETS

DRILL SETS – JOBBER

SKU	# of Pieces	Size Range
13KK5	13	1/16 thru 1/4 by 64 ^{ths} *
15KK5	15	1/16 thru 1/2 by 32 ^{nds} *
20KK5	20	#'s 61 thru #80
21KK5	21	1/16 thru 3/8 by 64 ^{ths} *
26KK5	26	Letters "A" thru "Z"
29KK5	29	1/16 thru 1/2 by 64 ^{ths} *
29KK5DB	29	1/16 thru 1/2 by 64 ^{ths} (DRILL BIT BUDDY CASE)*
29KK5DB-PK	29	1/16 thru 1/2 by 64 ^{ths} (PINK DRILL BIT BUDDY CASE)*
60KK5	60	#'s 1 thru #60
115KK5	115	1/16 thru 1/2 by 64 ^{ths} * - #'s 1 thru #60 - Letters "A" thru "Z"

*Sizes 3/16 - 1/2 have 3-Flats on Shank



JOBBER LENGTH SETS (WITH 3/8" REDUCED SHANKS)

SKU	# of Pieces	Size Range
29KK38	29	1/16 thru 1/2 by 64 ^{ths} (METAL INDEX CASE)*
29KK38DB	29	1/16 thru 1/2 by 64 ^{ths} (DRILL BIT BUDDY CASE)*

*Sizes 3/16 - 1/2 have 3-Flats on Shank

JOBBER LENGTH SETS (METRIC)

SKU	# of Pieces	Size Range
13KK5M	13	1.00mm thru 7.00MM by 0.5MM
25KK5M	25	1.00MM thru 13.00MM by 0.5MM



LEFT HAND SETS

SKU	# of Pieces	Size Range
5KK6	5	1pc. Ea. 1/8, 5/32, 3/16, 7/32, 1/4
5KK7-LH	5	STUBBY LGTH SET 1pc. Ea. 1/8, 5/32, 3/16, 7/32, 1/4
5KK10-LH	5	STEP POINT MECH LGTH SET 1pc. Ea. 1/8, 3/16, 1/4, 5/16, 3/8
13KK6	13	1/16 thru 1/4 by 64 ^{ths}
15KK6	15	1/16 thru 1/2 by 32 ^{nds}
21KK6	21	1/16 thru 3/8 by 64 ^{ths}
29KK6	29	1/16 thru 1/2 by 64 ^{ths}

NEW JOBBER LENGTH M35 COBALT SETS

SKU	# of Pieces	Size Range
13KK35	13	1/16 thru 1/4 by 64 ^{ths}
15KK35	15	1/16 thru 1/2 by 32 ^{nds}
21KK35	21	1/16 thru 3/8 by 64 ^{ths}
29KK35	29	1/16 thru 1/2 by 64 ^{ths}

*Sizes 3/16 - 1/2 have Hex Shanks



29KK35



29KK10DB

MECHANICS LENGTH STEP POINT SETS

SKU	# of Pieces	Size Range
13KK10	13	1/16 thru 1/4 by 64 ^{ths} *
15KK10	15	1/16 thru 1/2 by 32 ^{nds} *
21KK10	21	1/16 thru 3/8 by 64 ^{ths} *
29KK10	29	1/16 thru 1/2 by 64 ^{ths} *
29KK10DB	29	1/16 thru 1/2 by 64 ^{ths} *

*Sizes 3/16 - 1/2 have Hex Shanks

STUBBY LENGTH SETS

SKU	# of Pieces	Size Range
13KK7	13	1/16 thru 1/4 by 64 ^{ths}
15KK7	15	1/16 thru 1/2 by 32 ^{nds}
21KK7	21	1/16 thru 3/8 by 64 ^{ths}
29KK7	29	1/16 thru 1/2 by 64 ^{ths}
26KK7	26	Letters A thru Z
60KK7	60	Numbers 1 thru 60
115KK7	115	1/16 - 3/8 by 64 ^{ths} *, Numbers 1 thru 60, Letters A thru Z

*Sizes 3/16 - 1/2 have 3-Flats on Shank



29KK7

SILVER & DEMING SETS (WITH 1/2" REDUCED SHANKS)

SKU	# of Pieces	Size Range
8KK12	8	1pc. Ea. 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1"
33KK12	33	1/2" thru 1" by 64 ^{ths}



8KK12

TAP SETS

SKU	# of Pieces	Size Range
10KK22NCNF	10	1 PC each: 1/4 - 20, 1/4 - 28, 5/16 - 18, 5/16 - 24, 3/8 - 16, 3/8 - 24, 7/16 - 14, 7/16 - 20, 1/2 - 13, 1/2 - 20 Course & Fine
10KK22NC	10	1 PC each: 4 - 40, 6 - 32, 8 - 32, 10 - 24, 10 - 32, 1/4 - 20, 5/16 - 18, 3/8 - 16, 1/2 - 13, 5/8 - 11 Course
10KK22M	10	1 PC each: 3 x 0.50, 3.50 x 0.60, 4 x 0.70, 4.5 x 0.75, 5 x 0.80, 6 x 1.00, 8 x 1.25, 10 x 1.50, 12 x 1.75, 16 x 2.00 Metric
19KK22NCNF	19	1 PC each: 0-80, 1-72, 1-64, 2-56, 2-64, 3-48, 3-56, 4-40, 4-48, 5-40, 5-44, 6-32, 6-40, 8-32, 8-36, 10-24, 10-32, 12-24, 12-28 Course & Fine



10KK22NC

TAP/DRILL BIT SETS

SKU	# of Pieces	Size Range
KK18TDM	18	6-32 Tap(T)-#36 Drill(D), 8-36(T)-#29(D), 10-24(T)-#25(D), 10-32(T)-#21(D), 1/4-20(T)-#7(D), 5/16-18(T)-F(D), 3/8-16(T)-5/16(D), 7/16-14(T)-U(D), 1/2-13(T)-27/64(D)
KK18TDNC	18	6-40 Tap(T)-#33 Drill(D), 8-36(T)-#29(D), 10-32(T)-#21(D), 10-24(T)-#25(D), 1/4-28(T)-#3(D), 5/16-24(T)-I(D), 3/8-24(T)-Q(D), 7/16-20(T)-25/64(D), 1/2-13(T)-27/64(D)
KK18TDNF	18	2.50 x 0.45 Tap(T)-2.05 Drill(D), 3 x 0.50(T)-2.50(D), 3.50 x 0.60(T)-2.90(D), 4 x 0.70(T)-3.30(D), 5 x 0.80(T)-4.20(D), 6 x 1.00(T)-5.00(D), 8 x 1.25(T)-6.70(D), 10 x 1.50(T)-8.50(D), 12 x 1.75(T)-10.20(D)
KK36TD	36	KnKut 36 Piece National Coarse/National Fine Tap and Drill Bit Set



KK18TDNC

NEW MOBILE TRUCK DISPLAY

Use the KnKut Mobile Truck Display to improve impulse sales at the Point of Purchase. This display case provides secure storage for your drill bits from 1/16" to 1/2" by 64ths. Shelf or Wall Mountable. Display Made In USA.

SKU #KK110MTD COMBO-STEP POINT/STANDARD JOBBER (110PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK10-1/16	3	KK5-1/16	3
KK10-5/64	3	KK5-5/64	3
KK10-3/32	3	KK5-3/32	3
KK10-7/64	3	KK5-7/64	3
KK10-1/8	3	KK5-1/8	3
KK10-9/64	3	KK5-9/64	3
KK10-5/32	3	KK5-5/32	3
KK10-11/64	3	KK5-11/64	3
KK10-3/16	3	KK5-3/16	3
KK10-13/64	3	KK5-13/64	3
KK10-7/32	3	KK5-7/32	3
KK10-15/64	3	KK5-15/64	3
KK10-1/4	3	KK5-1/4	3
KK10-17/64	1	KK5-17/64	1
KK10-9/32	1	KK5-9/32	1
KK10-19/64	1	KK5-19/64	1
KK10-5/16	1	KK5-5/16	1
KK10-21/64	1	KK5-21/64	1
KK10-11/32	1	KK5-11/32	1
KK10-23/64	1	KK5-23/64	1
KK10-3/8	1	KK5-3/8	1
KK10-25/64	1	KK5-25/64	1
KK10-13/32	1	KK5-13/32	1
KK10-27/64	1	KK5-27/64	1
KK10-7/16	1	KK5-7/16	1
KK10-29/64	1	KK5-29/64	1
KK10-15/32	1	KK5-15/32	1
KK10-31/64	1	KK5-31/64	1
KK10-1/2	1	KK5-1/2	1



SKU #KK5-71MTD STANDARD JOBBER (71PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK5-1/16	3	KK5-19/64	2
KK5-5/64	3	KK5-5/16	2
KK5-3/32	3	KK5-21/64	2
KK5-7/64	3	KK5-11/32	2
KK5-1/8	3	KK5-23/64	2
KK5-9/64	3	KK5-3/8	2
KK5-5/32	3	KK5-25/64	2
KK5-11/64	3	KK5-13/32	2
KK5-3/16	3	KK5-27/64	2
KK5-13/64	3	KK5-7/16	2
KK5-7/32	3	KK5-29/64	2
KK5-15/64	3	KK5-15/32	2
KK5-1/4	3	KK5-31/64	2
KK5-17/64	2	KK5-1/2	2
KK5-9/32	2		

SKU #KK10-71MTD MECH LGTH STEP POINT (71PC SET)

SIZES	QTY / EA.	SIZES	QTY / EA.
KK10-1/16	3	KK10-19/64	2
KK10-5/64	3	KK10-5/16	2
KK10-3/32	3	KK10-21/64	2
KK10-7/64	3	KK10-11/32	2
KK10-1/8	3	KK10-23/64	2
KK10-9/64	3	KK10-3/8	2
KK10-5/32	3	KK10-25/64	2
KK10-11/64	3	KK10-13/32	2
KK10-3/16	3	KK10-27/64	2
KK10-13/64	3	KK10-7/16	2
KK10-7/32	3	KK10-29/64	2
KK10-15/64	3	KK10-15/32	2
KK10-1/4	3	KK10-31/64	2
KK10-17/64	2	KK10-1/2	2
KK10-9/32	2		



CUTTING FLUID #KNKUTLUBE

KnKut Cutting Fluid extends the life of your cutting tools and provides lubrication to keep the heat down on all metals in any cutting application. Our cutting fluid will help give you a closer tolerance, precise fit and a superior finish. Works well on all metals including: Mild Steel, Stainless Steel, HSS, AHSS, Aluminum, Titanium, Nickel, Cast Iron, Brass & Inconel

- Made in USA
- 4 Ounce Bottle
- Extends Tool Life
- Keeps Heat Down
- For All Metals
- For Precision Finish

NEW PROFESSIONAL GRADE CUTTING FLUID IN A SOLID #KNKUTWAX

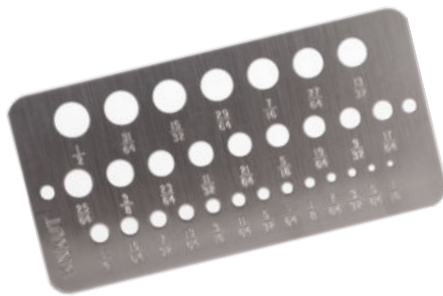


USA Made KnKut Professional grade cutting fluid in a solid wax. Ideal for vertical saws, grinders, or polishing operations. Significantly improves surface finish and prolongs tool life. Intended to be used as a substitute for cutting fluids and oils when applications require a mess free lubricant. For best results, thoroughly coat the cutting tool, grinding surface, or the metal being machined. This solid lubricant will extend tool life, reduce heat build-up, and is safe to use on Ferrous and Non-Ferrous metals. Because of its unique characteristics, this product adheres to vertical surfaces, saw blades, rotating or stationary cutting tools. When not in use, replace the cap and store in a cool place.



NEW ULTRA PREMIUM SYNTHETIC CUTTING FLUID #KNKUTLUBE-GEN2

KnKut GEN2 Ultra Premium Synthetic Cutting Fluid greatly extends cutting tool life, improves surface finish, dissipates heat rapidly and provides closer tolerances. Apply KnKut Cutting Fluid between the cutting tool and workpiece as needed to obtain maximum speed and feed. Use for all cutting operations on any metal where close tolerance, precise fit and superior finish is desired. Reapply as needed. KnKut Cutting Fluid will extend tool life and will run cooler extending the life of your tool. After using, simply wipe metal surfaces for full corrosion protection.



DRILL BIT GAUGE #KNKUTGAUGE

The KnKut Drill Bit Gauge measures drill bits in fractional sizes 1/16" to 1/2" by 64ths increments. These Made in USA steel gauges have stamped sizes for quick and easy identification. The gauge is made of steel for durability. Drill bits are not included. The gauge is 6 inches long by 3 inches wide. The KnKut Drill Gauge is made of durable steel for a long lasting solution for drill bit identification.

COUNTER DISPLAY

Use the KnKut Counter Display to improve impulse sales at the Point of Purchase! This display case provides secure storage for your drill bits from 1/16" to 1/2" by 64ths. It comes with a built in inventory or pricing system that eliminates the need for cost sheets and lets you keep record of the KnKut drill bits that you have on hand. All compartments display drills vertically to use less counter space, and are rounded to make small drills readily accessible. Comes complete with a 116 piece set of KnKut Fractional Jobber Length drill bits: 4pc each size 1/16" through 1/2" by 64ths.



SKU	# of Pieces	Size Range
KK116CD	116	4 PC each: 1/16 - 1/2 by 64ths*

*Sizes 3/16 - 1/2 have 3-Flats on Shank

DECIMAL EQUIVALENTS

Fractional Wire Metric Letter Sizes							
Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal
0.10	.0039	57	.0430	34	.1110	5	.2055
97	.0059	1.10	.0433	33	.1130	5.30	.2087
96	.0063	1.15	.0453	2.90	.1142	4	.2090
95	.0067	56	.0465	32	.1160	5.40	.2126
94	.0071	3/64	.0469	3.00	.1181	3	.2130
93	.0075	1.20	.0472	31	.1200	5.50	.2165
92	.0079	1.25	.0492	3.10	.1220	7/32	.2188
0.20	.0079	1.30	.0512	1/8	.1250	5.60	.2205
91	.0083	55	.0520	3.20	.1260	2	.2210
90	.0087	1.35	.0531	3.25	.1280	5.70	.2244
89	.0091	54	.0550	30	.1285	1	.2280
88	.0095	1.40	.0551	3.30	.1299	5.80	.2283
87	.0100	1.45	.0571	3.40	.1339	5.90	.2323
86	.0105	1.50	.0591	29	.1360	A	.2340
85	.0110	53	.0595	3.50	.1378	15/64	.2344
84	.0115	1.55	.0610	28	.1450	6.00	.2362
0.30	.0118	1/16	.0625	9/64	.1406	B	.2380
83	.0120	1.60	.0630	3.60	.1417	6.10	.2402
82	.0125	52	.0635	27	.1440	C	.2420
81	.0130	1.65	.0650	3.70	.1457	6.20	.2441
80	.0135	1.70	.0669	26	.1470	D	.2460
0.35	.0138	51	.0670	25	.1495	6.30	.2480
79	.0145	1.75	.0689	3.80	.1496	1/4	.2500
1/64	.0156	50	.0700	24	.1520	E	.2500
0.40	.0157	1.80	.0709	3.90	.1535	6.40	.2520
78	.0160	1.85	.0728	23	.1540	6.50	.2559
0.45	.0177	49	.0730	5/32	.1562	F	.2570
77	.0180	1.90	.0748	22	.1570	6.60	.2598
0.50	.0197	48	.0760	4.00	.1575	G	.2610
76	.0200	1.95	.0768	21	.1590	6.70	.2638
75	.0210	5/64	.0781	20	.1610	17/64	.2656
0.55	.0217	47	.0785	4.10	.1614	H	.2660
74	.0225	2.00	.0787	4.20	.1654	6.80	.2677
0.60	.0236	2.05	.0807	19	.1660	6.90	.2717
73	.0240	46	.0810	4.30	.1693	I	.2720
72	.0250	45	.0820	18	.1695	7.00	.2756
0.65	.0256	2.10	.0827	11/64	.1719	J	.2770
71	.0260	2.15	.0846	17	.1730	7.10	.2795
0.70	.0276	44	.0860	4.40	.1732	K	.2810
70	.0280	2.20	.0866	16	.1770	9/32	.2812
69	.0292	2.25	.0886	4.50	.1772	7.20	.2835
0.75	.0295	43	.0890	15	.1800	7.30	.2874
68	.0310	2.30	.0906	4.60	.1811	L	.2900
1/32	.0312	2.35	.0925	14	.1820	7.40	.2913
0.80	.0315	42	.0935	13	.1850	M	.2950
67	.0320	3/32	.0938	4.70	.1850	7.50	.2953
66	.0330	2.40	.0945	3/16	.1875	19/64	.2969
0.85	.0335	41	.0960	12	.1890	7.60	.2992
65	.0350	2.45	.0965	4.80	.1890	N	.3020
0.90	.0354	40	.0980	11	.1910	7.70	.3031
64	.0360	2.50	.0984	4.90	.1929	7.80	.3071
63	.0370	39	.0995	10	.1935	7.90	.3110
0.95	.0374	38	.1015	9	.1960	5/16	.3125
62	.0380	2.60	.1024	5.00	.1969	8.00	.3150
61	.0390	37	.1040	8	.1990	O	.3160
1.00	.0394	2.70	.1063	5.10	.2008	8.10	.3189
60	.0400	36	.1065	7	.2010	8.20	.3228
59	.0410	7/64	.1094	13/64	.2031	P	.3230
1.05	.0413	35	.1100	6	.2040	6.30	.3268
58	.0420	2.80	.1102	5.20	.2047	21/64	.3281

Fractional Wire Metric Letter Sizes							
Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal
8.40	.3307	10.00	.3937	14.00	.5512	20.00	.7874
Q	.3320	X	.3970	9/16	.5625	51/64	.7969
8.50	.3346	10.20	.4016	14.50	.5709	20.50	.8071
8.60	.3386	Y	.4040	37/64	.5781	13/16	.8125
R	.3390	10.30	.4058	15.00	.5906	21.00	.8268
8.70	.3425	13/32	.4062	19/32	.5938	53/64	.8281
11/32	.3438	Z	.4130	39/64	.6094	27/32	.8438
8.80	.3465	10.50	.4134	15.50	.6102	21.50	.8465
S	.3480	27/64	.4219	5/8	.6250	55/64	.8594
8.90	.3504	10.80	.4252	16.00	.6299	22.00	.8661
9.00	.3543	11.00	.4331	41/64	.6406	7/8	.8750
T	.3580	7/16	.4375	16.50	.6496	22.50	.8858
9.10	.3583	11.20	.4409	21/32	.6562	57/64	.8906
23/64	.3594	11.50	.4528	17.00	.6693	23.00	.9055
9.20	.3622	29/64	.4531	43/64	.6719	29/32	.9062
9.30	.3661	11.80	.4646	11/16	.6875	59/64	.9219
U	.3680	15/32	.4688	17.50	.6890	23.50	.9252
9.40	.3701	12.00	.4724	45/64	.7031	15/16	.9375
9.50	.3740	12.20	.4803	18.00	.7087	24.00	.9449
3/8	.3750	31/64	.4844	23/32	.7188	61/64	.9531
V	.3770	12.50	.4921	18.50	.7283	24.50	.9646
9.60	.3780	1/2	.5000	47/64	.7344	31/32	.9688
9.70	.3819	13.00	.5118	19.00	.7480	25.00	.9843
9.80	.3858	33/64	.5156	3/4	.7500	63/64	.9844
W	.3860	17/32	.5312	49/64	.7656	1"	1.0000
9.90	.3898	13.50	.5315	19.50	.7677		
25/64	.3906	35/64	.5469	25/32	.7812		

TAP DRILL SIZES

Thread	Drill	Thread	Drill	Thread	Drill	Thread	Drill
0-80	3/64	6-40	33	M8.0-1	7.0M	5/8-18	37/64
M1.6-.35	1.25M	M3.5-6	2.90M	3/8-16	5/16	M18-2.5	15.5M
1-64	54	M4.0-.7	3.30M	3/8-24	Q	M18-1.5	16.5M
M1.8-.35	1.45M	8-32	29	M10-1.5	8.5M	3/4-10	21/32
1-72	53	8-36	29	M10-1.25	11/32	3/4-16	11/16
M2.0-4	1.60M	M4.5-.75	26	7/16-14	U	M20-2.5	17.5M
2-56	51	10-24	25	7/16-20	25/64	M20-1.5	18.5M
M2.2-.45	1.75M	10-32	21	M12-1.75	Y	7/8-9	49/64
2-64	50	M5.0-.8	4.20M	1/2-13	27/64	M22-2.5	19.5M
3-48	47	12-24	16	M12-1.25	10.8M	M22-1.5	20.5M
M2.5-.45	2.05M	12-28	14	1/2-20	29/64	7/8-14	13/16
3-56	45	M6.0-1	5.0M	M14-2	12.0M	M24-3	21.0M
4-40	43	1/4-20	7	9/16-12	31/64	M24-2	22.0M
4-48	42	1/4-28	3	M14-1.5	12.5M	1-8	7/8
M3.0-.5	2.50M	M7.0-1	6.0M	9/16-18	33/64	1-12	59/64
5-40	38	5/16-18	F	M16-2	14.0M	1-14	15/16
5-44	37	M8.0-1.25	H	5/8-11	17/32		
6-32	36	5/16-24	I	M16-1.5	14.5M		



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